

AXIS

PERFORMANCE COATINGS



AD1 & AD4 "Shark Bite" Adhesion Promotor

PRODUCT FEATURES

- Formulated to increase adhesion to automotive plastics and prepared painted and metal surfaces.
- Loves to "bite" into automotive, flexible, semi rigid and rigid bumpers (including Polyolefin blends – TPO etc.) providing you a sound surface ready for either paint or priming.
- Let Shark Bite "bite" into the surface to enhance adhesion!

866-637-8418 - www.axiscoatings.com

>>DESCRIPTION

AXIS AD-4/1 Shark Bite Adhesion Promoter is formulated to increase adhesion to automotive plastics and prepared painted and metal surfaces. Shark Bite loves to “bite” into automotive, flexible, semi rigid and rigid bumpers (including Polyolefin blends – TPO etc.) providing you a sound surface ready for either paint or priming. Let Shark Bite “bite” into the surface to enhance adhesion!

>>AVAILABILITY

APR-AD-4	PBE Shark Bite Adhesion Promoter	Quart
APR-AD-1	PBE Shark Bite Adhesion Promoter	Gallon

>>MIX RATIO

Ready to Use.

>>TECHNICAL DATA & FEATURES

- Promote adhesion on most plastics including TPO and Polypropylene
- Coating is permanently flexible
- Shark Bite dries clear
- Unused product can be pour back into the can
- Makes paint stick to bare plastics
- Compatible with common automotive
 - plastics,
 - cured and prepped automotive painted surfaces
 - most automotive metals
- Fast dry/paint times
- One coat coverage
- Topcoat within 24 hours

>>APPLICATION:

>>SURFACE PREP

Plastics:

- Thoroughly clean the surface using warm soap and water. Rinse thoroughly and allow to dry.
- Clean the surface using AXIS Low VOC Pre Clean (PC-1) or Aerosol Pre Clean (PCS)
- Scuff the surface thoroughly using a fine (Gray) scuff pad. Re-clean using PC-1 or PCS Pre Clean. Allow to dry.

Non Plastics:

- Thoroughly clean the surface using AXIS Low VOC Pre Clean (PC-1) or Aerosol Pre Clean (PCS) or any AXIS Wax and Grease Remover
- Sand the surface with 400 grit or finer sand paper. Re-clean and allow to dry.

>>APPLICATION

- Shark Bite is ready to spray. Do not reduce. Stir prior to use.
- Pour (strain) into your paint gun and apply 1 medium to medium wet coat. Apply an even coat to the entire surface. If you dust the product on, you will not have an even coat to ensure adhesion. **DO NOT OVER APPLY** – This will weaken the bond.
- Allow Shark Bite to dry 20 to 30* minutes. Shark Bite should be thoroughly dry prior to top coating.
- Shark Bite should be top coated within 24 hours or scuff and re-apply.

*Dry/Paint times depend on film build, temperature, air flow and humidity. Cooler temperature will require a longer dry time.

- Shark Bite is compatible with most paint systems.

>>DISTRIBUTED BY<<

