

AXIS

PERFORMANCE COATINGS



ADS

“Shark Bite”

Adhesion Promotor

Aerosol

PRODUCT FEATURES

- Formulated to increase adhesion to automotive plastics and prepared painted and metal surfaces.
- Loves to “bite” into automotive, flexible, semi rigid and rigid bumpers (including Polyolefin blends – TPO etc.) providing you a sound surface ready for either paint or priming.
- Let Shark Bite “bite” into the surface to enhance adhesion!

866-637-8418 - www.axiscoatings.com

>>DESCRIPTION

AXIS ADS Shark Bite Adhesion Promoter is formulated to increase adhesion to automotive plastics and prepared painted and metal surfaces. Shark Bite loves to “bite” into automotive, flexible, semi rigid and rigid bumpers (including Polyolefin blends – TPO etc.) providing you a sound surface ready for either paint or priming. Let Shark Bite “bite” into the surface to enhance adhesion!

>>AVAILABILITY

AAP-ADS PBE Shark Bite
Adhesion Promoter Aerosol

>>MIX RATIO

Aerosol Ready to Use.

>>TECHNICAL DATA & FEATURES

- Promote adhesion on most plastics including TPO and Polypropylene
- Coating is permanently flexible
- Shark Bite dries clear
- Makes paint stick to bare plastics
- Compatible with common automotive
 - plastics,
 - cured and prepped automotive painted surfaces
 - most automotive metals
- Fast dry/paint times
- One coat coverage
- Topcoat within 24 hours



>>APPLICATION:

>>SURFACE PREP

Plastics:

- Thoroughly clean the surface using warm soap and water. Rinse thoroughly and allow to dry.
- Clean the surface using AXIS Low VOC Pre Clean (PC-1) or Aerosol Pre Clean (PCS)
- Scuff the surface thoroughly using a fine (Gray) scuff pad. Re-clean using PC-1 or PCS Pre Clean. Allow to dry.

Non Plastics:

- Thoroughly clean the surface using AXIS Low VOC Pre Clean (PC-1) or Aerosol Pre Clean (PCS) or any AXIS Compliant Wax and Grease Remover.
- Sand the surface with 400 grit or finer sand paper. Re-clean and allow to dry.

>>APPLICATION

- Shake can for 2 minutes after mixing ball moves freely.
- Apply 1 medium to medium wet coat. Apply an even coat to the entire surface. If you dust the product on, you will not have an even coat to ensure adhesion. DO NOT OVER APPLY – This will weaken the bond.
- Allow Shark Bite to dry 15 to 20* minutes. Shark Bite should be thoroughly dry prior to top coating.
- Shark Bite should be top coated with 24 hours or scuff and re-apply.

*Dry/Paint times depend on film build, temperature, air flow and humidity. Cooler temperature will require a longer dry time.

- Shark Bite is compatible with most paint systems.

Note: To avoid plugging of tip - Invert can after use and spray to clear tip.

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