



### PRODUCT FEATURES

- Excellent Clarity
- Exceptional Flow and Leveling
- Designed for Spot to Overall
- Easy Buffing
- Fast Dust Free Times
- Compatible with Most Popular Basecoats
- Easy 4:1 Mix Ratio
- Premium Gloss/Excellent DOI
- Priced To Make You Money!

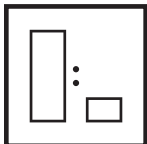
### DESCRIPTION

VICTORY CLEAR 2.1 VOC is a quality production clearcoat versatile enough for spot, panel and overall paint jobs. VICTORY CLEAR 2.1 VOC features excellent clarity, exceptional flow, is easy to sand and buff and has a high gloss matching the characteristics of today's OEM clearcoat finishes.

### AVAILABILITY

CLEAR (Part A)		Unit	Per Case
ACL-1121-1	Victory Clear 2.1 VOC	Gallon	2
ACL-1121-4	Victory Clear 2.1 VOC	Quart	6
ACTIVATOR (Part B)		Unit	Per Case
BCL-1125-4	Fast Activator	Quart	4
BCL-1125-6	Fast Activator	Half-Pint	6
BCL-1127-4	Medium Activator	Quart	4
BCL-1127-6	Medium Activator	Half-Pint	6
BCL-1129-4	Slow Activator	Quart	4
BCL-1129-6	Slow Activator	Half-Pint	6

### MIX RATIO 1:1



4 PART A: Victory Clear 2.1 VOC  
1 PART B: Victory Clear Activator 2.1 VOC

To improve flow, reduce as needed with appropriate Axis reducer. Refer to your Air Quality Management District requirements for details.

### COLD SHOP CONDITIONS

For Maximum performance, vehicle surface temperature should be kept above 70° F. Temperatures below 60° F will severely retard dry times and through cure.

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## SURFACE PREPARATION

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Apply basecoat per manufacturer's mixing and application instructions. **DO NO DEVIATE FROM THESE RECOMMENDATIONS.**

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## SPRAY GUN SETUP

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Follow the spray gun manufacturers recommendation for proper setup.

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## APPLICATION

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Stir components thoroughly before use. Apply 3 medium wet coats. 3 mils dry film build is recommended prior to sanding and buffing for long-term durability.

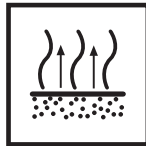
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## DRY TIMES AT 70°F

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Pot Life:



2 hours

Flash:

5 to 15 minutes (until hand slick)

Dust Free Time:

15 Minutes

Sand and Buff:

overnight



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## FORCE DRY

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Flash for 10 minutes and then bake @ 140° F for 30 minutes.

1. Only use Slow or Medium Activator when force drying.
2. Allow vehicle to cool down to room temperature before sanding and buffing.

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## TECHNICAL DATA

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Sprayable Viscosity (RTS):	15" to 17" #2 Zahn Cup
EPA VOC (RTS):	≥2.1 (lbs/gal)
Actual VOC (RTS):	≥.85 (lbs/gal)
Dry Film Build:	3 mil recommended prior to sanding and buffing
Gloss Units (GU) 20°/60°:	80+GU/90+GU
Theoretical Coverage:	445 sq ft at 1 mil
Flash Point:	-17° C 1° F
Humidity Resistance:	Excellent

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## GENERAL INFORMATION

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Always consider the following when choosing an activator: the size of the vehicle (is it a bus or a fender?), the temperature, humidity and air movement.

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## EQUIPMENT CLEANING

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Clean equipment with a compliant solvent. Refer to appropriate Air Quality District requirements for proper use of equipment and solvents.

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## PRODUCT SAFETY INFORMATION

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Before using any Axis product, be sure to read all safety directions and warnings. **WEAR PROPERLY FITTED AIR PURIFYING RESPIRATOR**, eye protection, gloves, and protective clothing during application and until vapors and spray mists are exhausted. When mixed, also contains Isocyanate. Do not permit anyone without protection in the painting area. **FOR USE ONLY BY TRAINED PROFESSIONALS.** Not for sale to or use by the general public. For more information **CONSULT SAFETY DATA SHEET.**

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## OTHER INFORMATION

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Moisture and humidity adversely affects clear coat products. Equipment should be clean and dry before use. Close containers immediately after use. Keep containers tightly sealed. For added protection in preserving activators, use 2 shots of Axis Catalyst Guard (AAP-0900-3) before closing the can.