



#### PRODUCT FEATURES

- Very User Friendly
- Compatible with a wide range of substrates
- No Sanding Necessary
- Excellent Barrier Coat
- Great Adhesion and Flexibility

#### DESCRIPTION

Axis EZ 1K Sealer is a self-etching sealer with tremendous adhesion and flexibility properties. It provides excellent adhesion to the following properly prepared substrates: aluminum, fiberglass, previously painted surfaces, wood and most plastics. In addition, it has anticorrosive properties which make it ideal for using over bare metals such as aluminum, and steel and for cut-throughs. EZ 1K Sealer is fast drying, improves color holdout and gloss retention, and has excellent inter-coat adhesion.

#### AVAILABILITY

| PRODUCT    |                   | Unit   | Per Case |
|------------|-------------------|--------|----------|
| APR-1278-1 | Axis EZ 1K Sealer | Gallon | 2        |
| APR-1278-4 | Axis EZ 1K Sealer | Quart  | 4        |

#### MIX RATIO



4:1/2

Mix EZ 1K Sealer 4:1/2 or up to 25% with Axis AUR-60 or AUR-70 Urethane Reducer.

#### SURFACE PREPARATION



Clean surface with Axis Wax & Grease Remover ASC-0170-1 to remove any tar, wax or grease. Sand as necessary to remove any rust or corrosion and repair all body damage. Prime surface with the Axis primer of your choosing.

Before sealing, final sand all body work with 220P or finer grit sandpaper and clean with Axis Pre-Clean ASC-0610 or Axis Pre-Clean VOC Compliant ASC-PC-1.

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## SPRAY GUN SETUP

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Follow the spray gun manufacturers recommendation for proper setup.

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## APPLICATION

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Apply 1 to 2 medium wet coats at a distance of 6 to 8 inches allowing 5 to 10 minutes between coats.

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## DRY TIMES AT 70°F

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Allow sealer to dry for 20 to 40 minutes before topcoating.

|            |                                  |
|------------|----------------------------------|
| Flash:     | 5 to 15 minutes                  |
| Tape Time: | 20 to 40 minutes                 |
| Tack Free: | 10 to 15 minutes                 |
| Force Dry: | Force Drying is not recommended. |



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## TECHNICAL DATA

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|                       |                       |
|-----------------------|-----------------------|
| Weight Solids:        | 34.7 %                |
| Sprayable Viscosity:  | 17"-19" #2 Zahn cup   |
| EPA VOC (RTS):        | ≥4.89 lbs/gal         |
| Actual VOC (RTS):     | ≥3.51 lbs/gal         |
| Dry Film Build:       | .05-1.0 mils per coat |
| Theoretical Coverage: | 332 sq ft @ 1 mil     |
| Color:                | Gray                  |
| Flash Point:          | 1° F / -17° C         |

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## EQUIPMENT CLEANING

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Clean equipment with an appropriate solvent. Refer to applicable Air Quality Management District requirements for proper use of equipment and solvents.

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## PRODUCT SAFETY INFORMATION

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Before using any Axis product, be sure to read all safety directions and warnings. Wear properly fitted air purifying respirator, eye protection, gloves, and protective clothing during application and until all vapors and spray mists are exhausted. Do not permit anyone without protection in the painting area. FOR USE ONLY BY TRAINED PROFESSIONALS. Not for sale to or use by the general public. For more information CONSULT SAFETY DATA SHEET.