



PRODUCT FEATURES

- Superb Coverage
- Easy Mixing
- User Friendly
- Quick Drying

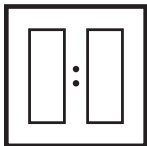
DESCRIPTION

Axis Factory Pack Basecoats are a 3.5 VOC urethane basecoat supplied in five highly popular colors, Black, Satellite Silver, Viper Red, Super White II and Arctic White. Just add equal amounts of Axis Basecoat and Axis Reducer, mix well and you are ready to spray!

AVAILABILITY

PRODUCT		Unit	Per Case
BC212-1	Black (GM WA8555)	Gallon	2
BC212-4	Black (GM WA8555)	Quart	6
BC213-4	Viper Red (Chrysler PRN)	Quart	6
BC217-4	Satellite Silver (GM WA303M)	Quart	6
BC250-1	Super White II (Toyota 040)	Gallon	2
BC250-4	Super White II (Toyota 040)	Quart	6
BC251-1	Arctic White (GM WA9567)	Gallon	2
BC251-4	Arctic White (GM WA9567)	Quart	6

MIX RATIO 1:1



1 Part Axis Factory Pack Basecoat Color
1 Part Axis Reducer

COLD SHOP CONDITIONS

For maximum performance, vehicle should be kept above 70°F. Temperatures below 60°F will severely retard dry times and through cure.

SURFACE PREPARATION



Clean vehicle with soap and water and allow it to dry, then wipe with AXIS PRE-CLEAN, using generous amounts and changing rags frequently. Sand area as necessary to remove any rust or corrosion, repair all body damage.

Exposed metal should be primed with AXIS ULTRAPRIME DTM OR AXIS DTM 2.1VOC. Repaired areas should be primed with AXIS VERSAPRIME 2K HB or AXIS SUPER BUILD 2.1 VOC. Sand primed bodywork with 600P grit or finer wet or dry sandpaper. Clean area to be painted with AXIS PRE-CLEAN.

SPRAY GUN SETUP



Follow the spray gun manufacturers recommendation for proper setup.

APPLICATION



Apply 2 to 3 medium wet coats or until hiding is achieved from a distance of 6 to 8 inches. Allow coats to become hand slick (approximately 10 to 15 minutes) before applying the next coat. Allow basecoat to dry for a minimum of 30 minutes at 70° before applying Axis Clearcoat. Keep in mind, dry times are dependent on shop temperature and humidity.

DRY TIMES AT 70°F



Pot Life:

Indefinite

Flash:

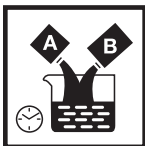
10 to 15 minutes

Dust Free Time:

15 minutes

To Clearcoat:

Minimum of 30 minutes



TECHNICAL DATA

Weight Solids:	42.9% to 64.5%
Sprayable Viscosity:	14" to 18" #2 Zahn Cup
EPA VOC (RTS):	≤ 3.5 lbs/gal
Actual VOC (RTS):	≤ 3.1 lbs/gal
Dry Film Build:	1 to 2 mils
Theoretical Coverage:	279.1 to 361.2 sq ft @ 1 mil RTS
Flash Point:	10° to 30° F
Humidity Resistance:	Excellent

EQUIPMENT CLEANING

Clean equipment with an appropriate solvent. Refer to applicable Air Quality Management District requirements for proper use of equipment and solvents.

PRODUCT SAFETY INFORMATION



Before using any Axis product, be sure to read all safety directions and warnings. Wear properly fitted air purifying respirator, eye protection, gloves, and protective clothing during application and until all vapors and spray mists are exhausted. When mixed, also contains Isocyanate. Do not permit anyone without protection in the painting area. **FOR USE ONLY BY TRAINED PROFESSIONALS.** Not for sale to or use by the general public. For more information CONSULT SAFETY DATA SHEET.