

SAFETY DATA SHEET

Revision Date 18-May-2015

Version 2

1. IDENTIFICATION

Product identifier

Product Name Maintenance Enamel Hardener

Other means of identification

Product Code ACH-1010-8

UN/ID no. UN1263

SKU(s) ACH-1010-8

Recommended use of the chemical and restrictions on use

Recommended Use No information available.

Uses advised against No information available

Details of the supplier of the safety data sheet

Supplier Address

Vogel Automotive Coatings

1020 Albany Place SE

Orange City, IA 51041

Phone: 712-737-4993

Fax: 712-737-4997

Emergency telephone number

Emergency Telephone Chemtrec 1-800-424-9300

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Serious eye damage/eye irritation	Category 2
Germ cell mutagenicity	Category 1B
Carcinogenicity	Category 1B
Specific target organ toxicity (single exposure)	Category 3
Aspiration toxicity	Category 1
Flammable liquids	Category 2

Emergency Overview

Danger

Hazard statements

Causes serious eye irritation

May cause genetic defects

May cause cancer

May cause drowsiness or dizziness

May be fatal if swallowed and enters airways

Highly flammable liquid and vapor

**Appearance** No information available**Physical state** liquid**Odor** No information available**Precautionary Statements - Prevention**

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Wash face, hands and any exposed skin thoroughly after handling
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Use only outdoors or in a well-ventilated area
 Keep away from heat/sparks/open flames/hot surfaces. - No smoking
 Keep container tightly closed
 Ground/bond container and receiving equipment
 Use only non-sparking tools
 Take precautionary measures against static discharge
 Keep cool
 Use explosion-proof electrical/ ventilating/ lighting/ equipment

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
 Do NOT induce vomiting
 In case of fire: Use CO₂, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store locked up
 Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)**Other Information**

• Toxic to aquatic life with long lasting effects
 Unknown acute toxicity 41.44% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%	Trade Secret
Aromatic 100	64742-95-6	10 - 30	*
Butyl Acetate	123-86-4	10 - 30	*
Ethyl Acetate	141-78-6	5 - 10	*
1,2,4-Trimethylbenzene	95-63-6	5 - 10	*
1,3,5 Trimethyl Benzene	108-67-8	1 - 5	*
Xylene	1330-20-7	1 - 5	*
Cumene	98-82-8	0.1 - 1	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice	Immediate medical attention is required. In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).
Eye contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Keep eye wide open while rinsing. If symptoms persist, call a physician.
Skin Contact	Wash off immediately with plenty of water.
Inhalation	Remove to fresh air. Call a physician. If breathing is irregular or stopped, administer artificial respiration. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation.
Ingestion	Do NOT induce vomiting. Rinse mouth. Drink plenty of water. If symptoms persist, call a physician.
Self-protection of the first aider	Remove all sources of ignition.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media CAUTION: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical

Flammable.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Remove all sources of ignition. Evacuate personnel to safe areas. Ensure adequate ventilation, especially in confined areas. Use personal protective equipment as required.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. See Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers. Dam up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Soak up with inert absorbent material.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Ensure adequate ventilation, especially in confined areas. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Take precautionary measures against static discharges. Use spark-proof tools and explosion-proof equipment. All equipment used when handling the product must be grounded.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep tightly closed in a dry and cool place. Keep in properly labeled containers. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

Incompatible materials None known based on information supplied.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters**Exposure Guidelines**

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Butyl Acetate 123-86-4	STEL: 200 ppm TWA: 150 ppm	TWA: 150 ppm TWA: 710 mg/m ³ (vacated) TWA: 150 ppm (vacated) TWA: 710 mg/m ³ (vacated) STEL: 200 ppm (vacated) STEL: 950 mg/m ³	IDLH: 1700 ppm TWA: 150 ppm TWA: 710 mg/m ³ STEL: 200 ppm STEL: 950 mg/m ³
Ethyl Acetate 141-78-6	TWA: 400 ppm	TWA: 400 ppm TWA: 1400 mg/m ³ (vacated) TWA: 400 ppm (vacated) TWA: 1400 mg/m ³	IDLH: 2000 ppm TWA: 400 ppm TWA: 1400 mg/m ³
1,2,4-Trimethylbenzene 95-63-6	-	-	TWA: 25 ppm TWA: 125 mg/m ³
1,3,5 Trimethyl Benzene 108-67-8	-	-	TWA: 25 ppm TWA: 125 mg/m ³
Xylene 1330-20-7	STEL: 150 ppm TWA: 100 ppm	TWA: 100 ppm TWA: 435 mg/m ³ (vacated) TWA: 100 ppm (vacated) TWA: 435 mg/m ³ (vacated) STEL: 150 ppm (vacated) STEL: 655 mg/m ³	-
Cumene 98-82-8	TWA: 50 ppm	TWA: 50 ppm TWA: 245 mg/m ³ (vacated) TWA: 50 ppm (vacated) TWA: 245 mg/m ³ (vacated) S* S*	IDLH: 900 ppm TWA: 50 ppm TWA: 245 mg/m ³

NIOSH IDLH *Immediately Dangerous to Life or Health*

Other Information Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Controls
Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Skin and body protection No special technical protective measures are necessary.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations When using do not eat, drink or smoke. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	liquid	Odor	No information available
Appearance	No information available	Odor threshold	No information available
Color	No information available		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No information available	
Melting point/freezing point	No information available	
Boiling point / boiling range	>= 72 °C / 162 °F	
Flash point	18 °C / 64 °F	
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	No information available	
Vapor density	No information available	
Specific Gravity	0.98	
Water solubility	No information available	
Solubility in other solvents	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
Explosive properties	No information available	
Oxidizing properties	No information available	

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Density	8.20 lbs/gal
Bulk density	No information available
Percent solids by weight	41.7%
Percent volatile by weight	58.3%
Percent solids by volume	35.1%
Actual VOC (lbs/gal)	4.8
Actual VOC (grams/liter)	572.4
EPA VOC (lbs/gal)	4.8

EPA VOC (grams/liter) 572.4
 EPA VOC (lb/gal solids) 13.6

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks.

Incompatible materials

None known based on information supplied.

Hazardous Decomposition Products

None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information No data available

Inhalation No data available.

Eye contact No data available.

Skin Contact No data available.

Ingestion No data available.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Aromatic 100 64742-95-6	= 8400 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	= 3400 ppm (Rat) 4 h
Butyl Acetate 123-86-4	= 10768 mg/kg (Rat)	> 17600 mg/kg (Rabbit)	= 390 ppm (Rat) 4 h
Ethyl Acetate 141-78-6	= 5620 mg/kg (Rat)	> 18000 mg/kg (Rabbit) > 20 mL/kg (Rabbit)	-
1,2,4-Trimethylbenzene 95-63-6	= 3280 mg/kg (Rat)	> 3160 mg/kg (Rabbit)	= 18 g/m ³ (Rat) 4 h
1,3,5 Trimethyl Benzene 108-67-8	= 5000 mg/kg (Rat)	-	= 24 g/m ³ (Rat) 4 h
Xylene 1330-20-7	= 3500 mg/kg (Rat)	> 1700 mg/kg (Rabbit) > 4350 mg/kg (Rabbit)	= 29.08 mg/L (Rat) 4 h = 5000 ppm (Rat) 4 h
Cumene 98-82-8	= 1400 mg/kg (Rat)	= 12300 µL/kg (Rabbit)	= 39000 mg/m ³ (Rat) 4 h > 3577 ppm (Rat) 6 h

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
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Xylene 1330-20-7	-	Group 3	-	-
Cumene 98-82-8	-	Group 2B	Reasonably Anticipated	X

IARC (International Agency for Research on Cancer)
 Group 2B - Possibly Carcinogenic to Humans
 Group 3 - Not classifiable as a human carcinogen
 NTP (National Toxicology Program)
 Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen
 OSHA (Occupational Safety and Health Administration of the US Department of Labor)
 X - Present

Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Chronic toxicity	May cause adverse effects on the bone marrow and blood-forming system.
Target Organ Effects	blood, Central nervous system, Eyes, Respiratory system, Skin.
Aspiration hazard	No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document mg/kg mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic life with long lasting effects

41.44% of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical Name	Algae/aquatic plants	Fish	Crustacea
Aromatic 100 64742-95-6	-	9.22: 96 h Oncorhynchus mykiss mg/L LC50	6.14: 48 h Daphnia magna mg/L EC50
Butyl Acetate 123-86-4	674.7: 72 h Desmodesmus subspicatus mg/L EC50	100: 96 h Lepomis macrochirus mg/L LC50 static 17 - 19: 96 h Pimephales promelas mg/L LC50 flow-through 62: 96 h Leuciscus idus mg/L LC50 static	72.8: 24 h Daphnia magna mg/L EC50
Ethyl Acetate 141-78-6	3300: 48 h Desmodesmus subspicatus mg/L EC50	220 - 250: 96 h Pimephales promelas mg/L LC50 flow-through 484: 96 h Oncorhynchus mykiss mg/L LC50 flow-through 352 - 500: 96 h Oncorhynchus mykiss mg/L LC50 semi-static	560: 48 h Daphnia magna mg/L EC50 Static
1,2,4-Trimethylbenzene 95-63-6	-	7.19 - 8.28: 96 h Pimephales promelas mg/L LC50 flow-through	6.14: 48 h Daphnia magna mg/L EC50
1,3,5 Trimethyl Benzene 108-67-8	-	3.48: 96 h Pimephales promelas mg/L LC50	50: 24 h Daphnia magna mg/L EC50
Xylene 1330-20-7	-	13.4: 96 h Pimephales promelas mg/L LC50 flow-through 2.661 - 4.093: 96 h Oncorhynchus mykiss mg/L LC50 static 13.5 - 17.3: 96 h Oncorhynchus mykiss mg/L LC50 13.1 - 16.5: 96 h Lepomis macrochirus mg/L LC50 flow-through 19: 96 h Lepomis macrochirus mg/L LC50 7.711 - 9.591: 96 h Lepomis macrochirus mg/L LC50 static 23.53 - 29.97: 96 h Pimephales promelas mg/L LC50 static 780: 96 h Cyprinus carpio mg/L LC50 semi-static 780: 96 h Cyprinus carpio mg/L LC50 30.26 - 40.75: 96 h Poecilia reticulata mg/L LC50 static	3.82: 48 h water flea mg/L EC50 0.6: 48 h Gammarus lacustris mg/L LC50

Cumene 98-82-8	2.6: 72 h Pseudokirchneriella subcapitata mg/L EC50	6.04 - 6.61: 96 h Pimephales promelas mg/L LC50 flow-through 4.8: 96 h Oncorhynchus mykiss mg/L LC50 flow-through 2.7: 96 h Oncorhynchus mykiss mg/L LC50 semi-static 5.1: 96 h Poecilia reticulata mg/L LC50 semi-static	0.6: 48 h Daphnia magna mg/L EC50 7.9 - 14.1: 48 h Daphnia magna mg/L EC50 Static
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Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	Partition coefficient
Butyl Acetate 123-86-4	1.81
Ethyl Acetate 141-78-6	0.6
1,2,4-Trimethylbenzene 95-63-6	3.63
Xylene 1330-20-7	2.77 - 3.15
Cumene 98-82-8	3.55

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes

This material, as supplied, is a hazardous waste according to federal regulations (40 CFR 261).

Contaminated packaging

Do not reuse container.

US EPA Waste Number

D001 U055 U112 U239

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Ethyl Acetate 141-78-6	-	Included in waste stream: F039	-	U112
Xylene 1330-20-7	-	Included in waste stream: F039	-	U239
Cumene 98-82-8	-	-	-	U055

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
Butyl Acetate 123-86-4	Toxic
Ethyl Acetate 141-78-6	Toxic Ignitable
Xylene 1330-20-7	Toxic Ignitable
Cumene 98-82-8	Toxic Ignitable

14. TRANSPORT INFORMATION

DOT

UN/ID no.	UN1263
Proper shipping name	Paint Related Material
Hazard Class	Class 3, Flammable Liquid
Packing Group	II
Special Provisions	149, B52, IB2, T4, TP1, TP8, TP28
Description	UN1263, Paint related material, Class 3, Flammable Liquid, II
Emergency Response Guide Number	128

TDG

UN/ID no.	UN1263
Proper shipping name	Paint Related Material
Hazard Class	3
Packing Group	II
Description	UN1263, Paint related material, 3, II

MEX

UN/ID no.	UN1263
Proper shipping name	Paint Related Material
Hazard Class	3
Packing Group	II
Description	UN1263, Paint related material, 3, II

ICAO (air)

UN/ID no.	UN1263
Proper shipping name	Paint Related Material
Hazard Class	3
Packing Group	II
Special Provisions	A3, A72
Description	UN1263, Paint related material, 3, II

IATA

UN/ID no.	UN1263
Proper shipping name	Paint Related Material
Hazard Class	3
Packing Group	II
ERG Code	3L
Special Provisions	A3, A72
Description	UN1263, Paint related material, 3, II

IMDG

UN/ID no.	UN1263
Proper shipping name	Paint related material
Hazard Class	3
Packing Group	II
EmS-No.	F-E, S-E
Special Provisions	163
Description	UN1263, Paint related material, 3, II

RID

UN/ID no.	UN1263
Proper shipping name	Paint Related Material
Hazard Class	3
Packing Group	II
Classification code	F1
Description	UN1263, Paint related material, 3, II

ADR

UN/ID no.	UN1263
Proper shipping name	Paint Related Material
Hazard Class	3

Packing Group II
Classification code F1
Tunnel restriction code (D/E)
Special Provisions 163, 640C, 650
Description UN1263, Paint related material, 3, II, (D/E)
Labels 3

ADN

Proper shipping name Paint Related Material
Hazard Class 3
Packing Group II
Classification code F1
Special Provisions 163, 640C, 650
Description UN1263, Paint related material , 3, II
Hazard label(s) 3
Limited quantity (LQ) 5 L
Ventilation VE01

15. REGULATORY INFORMATION

International Inventories

TSCA Complies
DSL/NDSL Complies
EINECS/ELINCS Complies
ENCS Does not comply
IECSC Complies
KECL Complies
PICCS Complies
AICS Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
1,2,4-Trimethylbenzene - 95-63-6	1.0
Xylene - 1330-20-7	1.0

SARA 311/312 Hazard Categories

Acute health hazard Yes
Chronic Health Hazard No
Fire hazard Yes
Sudden release of pressure hazard No
Reactive Hazard No

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
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Butyl Acetate 123-86-4	5000 lb	-	-	X
Xylene 1330-20-7	100 lb	-	-	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Butyl Acetate 123-86-4	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ
Ethyl Acetate 141-78-6	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ
Xylene 1330-20-7	100 lb	-	RQ 100 lb final RQ RQ 45.4 kg final RQ
Cumene 98-82-8	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
Cumene - 98-82-8	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Butyl Acetate 123-86-4	X	X	X
Ethyl Acetate 141-78-6	X	X	X
1,2,4-Trimethylbenzene 95-63-6	X	X	X
1,3,5 Trimethyl Benzene 108-67-8	-	X	-
Xylene 1330-20-7	X	X	X
Cumene 98-82-8	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

Hazardous air pollutants (HAPS) content

LIST OF HAZARDOUS AIR POLLUTANTS SUBJECT TO THE PROVISIONS OF THE CLEAN AIR ACT, TITLE I SECTION 112 'National Emission Standards for Hazardous Air Pollutants':

Chemical Name	Weight % of HAPS in Product	Pounds HAPS / Gal Product
Xylene 1330-20-7	1.02%	0.08

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	Health hazards 2	Flammability 3	Instability 0	Physical and Chemical Properties -
HMIS	Health hazards 2 *	Flammability 3	Physical hazards 0	Personal protection X

Chronic Hazard Star Legend * = Chronic Health Hazard

Revision Date 18-May-2015

Revision Note
No information available

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Shipping information may vary based upon container size and shipping destination. Each user of this material needs to evaluate the conditions of use and design the appropriate protective mechanisms to prevent employee exposures, property damage, or release to the environment. The manufacturer assumes no responsibility for injury to the recipient or third persons, or for any damages to any property resulting from misuse of the product.

End of Safety Data Sheet