



TECHNICAL DATA SHEET

VERSA 2.1 HB 2K - GRAY
APR12921-1/APR12921-4

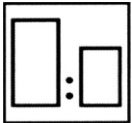
Description

Versa 2.1 HB 2K - Gray is a high build 2.1 V.O.C. urethane primer-surfacer with a 4:1 mix ratio. This primer-surfacer easily sprays and levels with little overspray. Can be sanded in 90 minutes without clogging the sandpaper.



Use suitable respiratory protection

Axis recommends to use fresh air supply respirator
Shake well before mixing



4 Versa 2.1 HB 2K - Gray
1 Versa 2.1 HB 2K - Activator



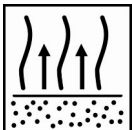
Gravity spray gun set-up:
1.6 - 1.8 mm

Application pressure:
8-10 PSI at air cap

Check gun manufacturer specification



2 - 3 full wet coats



Between coats:

10 minutes



90 Minutes @ 75°F

15 - 20 Minutes @ 140°F

Read complete TDS for detailed product information

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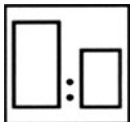
Product and additives

- Product:** - Versa 2.1 HB 2K - Gray (APR12921)
Activators: - Versa 2.1 HB 2K - Activator (BPR12901)
Additives - Urethane Reducer @ 10%

Suitable surfaces

1. Properly cleaned and sanded OEM finishes
2. Self-etch primer
3. Epoxy primer
4. Polyester body fillers and putties

Mixing ratios



- 4 Versa 2.1 HB 2K - Gray
1 Versa 2.1 HB 2k - Activator

Potlife

30 min @68°F-75°F

Spray gun and pressure

	Fluid Tip	Spraying Pressure
HVLP	(1.7- 1.8 mm)	8 – 10 psi @ gun

Application method

Apply 2-3 wet coats with proper flash between coats

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Flash times

Flash Time between coats 10- minutes

Sanding

Allow a minimum of 90 minutes before sanding. Initially sand with 180-320 grit sandpaper. If applying a sealer over APR12921, sand primer with 320-400 grit sandpaper. If top-coating directly with basecoat, sand with 400-600 grit sandpaper.

Dry Film Thickness

2 mil per coat (D.F.T.)

VOC / Regulatory information

Notice: Do not handle until the Safety Data Sheets have been read and understood. Regulations require that all employees be trained on Safety Data Sheets for all chemicals with which they come in contact. The manufacturer recommends the use of an air- supplied respirator when exposed to vapors or spray mist.

HEALTH & SAFETY

See Safety Data Sheet and labels for additional safety information and handling instructions.

- The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels and SDSs of all component, since the mixture will have the hazards of all its parts.
- Improper handling and use, for example, poor spray technique, inadequate engineering controls, and or lack of Personal Protective Equipment (PPE), may result in hazardous conditions or injury.
- Follow spray equipment manufacturer's instructions to prevent personal injury or fire.
- Provide adequate ventilation for health and fire hazard control.
- Follow company, product SDS and respirator manufacturer's recommendations for selection and proper use of respiratory protection. Be sure employees are adequately trained on the safe use of respirators per company and regulatory requirements.
- Wear appropriate PPE such as eye and skin protection. In the event of injury, see first aid procedures on SDS.
- Always observe all applicable precautions and follow good safety and hygiene practice.

Revision Date: June 3rd 2019

MANUFACTURED FOR / FABRICADO PARA:

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