



TECHNICAL DATA SHEET

VERSASEAL II

Gray - APR2275-1/APR2275-4 White - APR2276-1/APR2276-4 Black - APR2277-1/APR2277-4

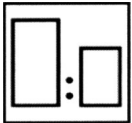
Description

Versaseal II is a 2-component sealer with excellent solvent resistance and color holdout. It can be used as a non-sanding single coat sealer to cover body repairs and existing finishes to create one uniform surface for topcoats. At 2.8 lbs. per gallon V.O.C., this sealer is compliant in all markets.



Use suitable respiratory protection

Axis recommends to use fresh air supply respirator
Shake well before mixing



4 Versaseal II (Gray, Black, or White)
1 Versaseal II Activator

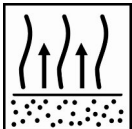


Gravity spray gun set-up:
1.3 - 1.4 mm

Application pressure:
8-10 PSI at the air cap
Check gun manufacturer specification



1 - 2 full wet coat



Between coats:
10 - 15 Minutes



Allow 30 - 40 Minutes before topcoating
To Sand: 2 - 3 Hours

Read complete TDS for detailed product information

MANUFACTURED FOR / FABRICADO PARA:



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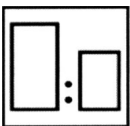
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Product and additives

- Product:** - Versaseal II: Gray (APR2275), White (APR2276), or Black (APR2277)
Activators: - Versaseal II Activator (BPR3270)

Mixing Instructions



- 4 - Versaseal II: Gray (APR2275), White (APR2276), or Black (APR2277)
1 - Versaseal II Activator (BPR3270)

Application method

Apply 1 - 2 full wet coats

Technical Data

Color	Gray, Black, White
Pot Life	2 hours
Mix Ratio	4:1
Weight Solids	46%
Approx. Coverage @ 1 mil DFT	525.5 sq. ft
V.O.C. with exempt solvents	3.2 lbs. per gal.
V.O.C. RTS (ready to spray)	2.8 lbs. per gal.

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Other Instructions

MIXING:

White (2276)	White, Silvers, Light Yellows
White (2276) + 25% Black (2277)	Medium Silver, Medium Yellow, Light Blue, Light Green
Gray (2275)	Medium Gray, Medium Blue Medium Green, Medium Red, Medium Brown
Gray (2275) + 75% Black (2277)	Dark Gray, Dark Blue, Dark Green, Dark Red
Black (2277)	Black, Very Dark Green, Very Dark Red, Very Dark Brown

Mix 4 parts **Product** or “**Select Shade**” **Intermix** sealer to 1 part **Activator**

*(Note) At temperatures 75°F(23.9°C) and higher use (3270) for better melt-in and leveling. For spray temperatures over 100°F (37.8°C) add 1 oz. of **Retarder Solvent** which will improve flow and melt-in.*

(Optional) “**Select Shade**” **Non-Sanding Sealer** can be reduced 5-10% with **Urethane Grade Reducer**. Adding reducer will increase sprayable V.O.C.

SURFACE PREPARATION:

Surface must be cleaned to eliminate oil, wax, grease, dirt and other contaminants before applying “**Select Shade**” **Non-Sanding Sealer**. Thoroughly clean area with **Wax and Grease Remover**. **Water Base Pre-clean** can be used where VOC restrictions are in effect.

Thoroughly sand with 320-400 grit sandpaper and reclean with **Wash and Grease Remover**. *For optimum adhesion and corrosion protection, bare metal surfaces should be coated **Self Etching Primer**.*

APPLICATION:

Apply 1-2 full wet coats of non-sanding sealer using a good quality spray gun with a 1.3 to 1.4 tip. Allow 10-15 minutes flash time between coats.

After 8 hours “**Select Shade**” **Non-Sanding Sealer** must be scuffed before applying topcoat.

TINTING:

“**Select Shade**” **Non-Sanding Sealer** can be intermixed for various shades of gray or tinted using Rubber Seal Universal Tints or any single stage mixing toner (solid colors only) at no more than 5% by weight (approx. 50 grams) per quart of unreduced “**Select Shade**” **Non-Sanding Sealer**.

VOC / Regulatory information

Notice: Do not handle until the Safety Data Sheets have been read and understood. Regulations require that all employees be trained on Safety Data Sheets for all chemicals with which they come in contact. The manufacturer recommends the use of an air- supplied respirator when exposed to vapors or spray mist.

HEALTH & SAFETY

See Safety Data Sheet and labels for additional safety information and handling instructions.

- The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels and SDSs of all component, since the mixture will have the hazards of all its parts.
- Improper handling and use, for example, poor spray technique, inadequate engineering controls, and or lack of Personal Protective Equipment (PPE), may result in hazardous conditions or injury.
- Follow spray equipment manufacturer’s instructions to prevent personal injury or fire.
- Provide adequate ventilation for health and fire hazard control.
- Follow company, product SDS and respirator manufacturer’s recommendations for selection and proper use of respiratory protection. Be sure employees are adequately trained on the safe use of respirators per company and regulatory requirements.
- Wear appropriate PPE such as eye and skin protection. In the event of injury, see first aid procedures on SDS.
- Always observe all applicable precautions and follow good safety and hygiene practice.

Revision Date: June 3rd 2019

MANUFACTURED FOR / FABRICADO PARA:

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