

SAFETY DATA SHEET

Revision Date 18-May-2015

Version 1

1. IDENTIFICATION

Product identifier

Product Name Low VOC Epoxy Primer Catalyst

Other means of identification

Product Code BPR-2250-1
UN/ID no. UN1263
SKU(s) BPR-2250-1, BPR-2250-4

Recommended use of the chemical and restrictions on use

Recommended Use No information available.
Uses advised against No information available

Details of the supplier of the safety data sheet

Supplier Address

Vogel Automotive Coatings
1020 Albany Place SE
Orange City, IA 51041
Phone: 712-737-4993
Fax: 712-737-4997

Emergency telephone number

Emergency Telephone Chemtrec 1-800-424-9300

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Serious eye damage/eye irritation	Category 2
Carcinogenicity	Category 2
Specific target organ toxicity (single exposure)	Category 3
Specific target organ toxicity (repeated exposure)	Category 2
Flammable liquids	Category 2

Emergency Overview

Danger

Hazard statements

Causes serious eye irritation
Suspected of causing cancer
May cause drowsiness or dizziness
May cause damage to organs through prolonged or repeated exposure
Highly flammable liquid and vapor



Appearance No information available

Physical state liquid

Odor No information available

Precautionary Statements - Prevention

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Wash face, hands and any exposed skin thoroughly after handling
 Use only outdoors or in a well-ventilated area
 Do not breathe dust/fume/gas/mist/vapors/spray
 Keep away from heat/sparks/open flames/hot surfaces. - No smoking
 Keep container tightly closed
 Ground/bond container and receiving equipment
 Use only non-sparking tools
 Take precautionary measures against static discharge
 Keep cool
 Use explosion-proof electrical/ ventilating/ lighting/ equipment

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
 In case of fire: Use CO₂, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store locked up
 Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)**Other Information**

• Toxic to aquatic life with long lasting effects
 Unknown acute toxicity 25.22% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%	Trade Secret
Acetone	67-64-1	30 - 60	*
Parachlorobenzotrifluoride	98-56-6	10 - 30	*
Xylene	1330-20-7	3 - 7	*
Ethyl Benzene	100-41-4	1 - 5	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures**General advice**

If symptoms persist, call a physician. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing.

Eye contact

Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Keep eye wide open while rinsing. If symptoms persist, call a physician. Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin Contact

Consult a physician if necessary. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Call a physician immediately. Immediate medical attention is not required. If skin irritation persists, call a physician.

Inhalation	Remove to fresh air. Call a physician. If breathing is irregular or stopped, administer artificial respiration. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Move victim to fresh air. If not breathing, give artificial respiration. Call a physician immediately. Immediate medical attention is not required. Move to fresh air in case of accidental inhalation of vapors. If symptoms persist, call a physician.
Ingestion	Rinse mouth. Drink plenty of water. If symptoms persist, call a physician. Do NOT induce vomiting. Drink 1 or 2 glasses of water. Never give anything by mouth to an unconscious person. Get medical attention. Clean mouth with water and drink afterwards plenty of water. Call a physician.
Self-protection of the first aider	Use personal protective equipment as required.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media CAUTION: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical

Extremely flammable.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment as required. Remove all sources of ignition. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Environmental precautions

Environmental precautions Prevent entry into waterways, sewers, basements or confined areas. Do not flush into surface water or sanitary sewer system. Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. See Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Cover liquid spill with sand, earth or other non-combustible absorbent material. Cover powder spill with plastic sheet or tarp to minimize spreading. Pick up and transfer to properly labeled containers. Soak up with inert absorbent material. Dam up.

7. HANDLING AND STORAGE

Precautions for safe handling**Advice on safe handling**

Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Wash contaminated clothing before reuse. Do not breathe dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. Use with local exhaust ventilation.

Conditions for safe storage, including any incompatibilities**Storage Conditions**

Keep container tightly closed in a dry and well-ventilated place. Keep out of the reach of children. Keep containers tightly closed in a cool, well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labeled containers.

Incompatible materials

Strong acids. Strong oxidizing agents. Chlorinated compounds.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Control parameters****Exposure Guidelines**

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Acetone 67-64-1	STEL: 500 ppm TWA: 250 ppm	TWA: 1000 ppm TWA: 2400 mg/m ³ (vacated) TWA: 750 ppm (vacated) TWA: 1800 mg/m ³ (vacated) STEL: 2400 mg/m ³ The acetone STEL does not apply to the cellulose acetate fiber industry. It is in effect for all other sectors (vacated) STEL: 1000 ppm	IDLH: 2500 ppm TWA: 250 ppm TWA: 590 mg/m ³
Parachlorobenzotrifluoride 98-56-6	TWA: 2.5 mg/m ³ F	TWA: 2.5 mg/m ³ F TWA: 2.5 mg/m ³ dust (vacated) TWA: 2.5 mg/m ³	-
Xylene 1330-20-7	STEL: 150 ppm TWA: 100 ppm	TWA: 100 ppm TWA: 435 mg/m ³ (vacated) TWA: 100 ppm (vacated) TWA: 435 mg/m ³ (vacated) STEL: 150 ppm (vacated) STEL: 655 mg/m ³	-
Ethyl Benzene 100-41-4	TWA: 20 ppm	TWA: 100 ppm TWA: 435 mg/m ³ (vacated) TWA: 100 ppm (vacated) TWA: 435 mg/m ³ (vacated) STEL: 125 ppm (vacated) STEL: 545 mg/m ³	IDLH: 800 ppm TWA: 100 ppm TWA: 435 mg/m ³ STEL: 125 ppm STEL: 545 mg/m ³

NIOSH IDLH *Immediately Dangerous to Life or Health*

Other Information

Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls**Engineering Controls**

Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Tight sealing safety goggles. Face protection shield.

Skin and body protection

No special technical protective measures are necessary.

Respiratory protection

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations

When using do not eat, drink or smoke. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	liquid	Odor	No information available
Appearance	No information available	Odor threshold	No information available
Color	No information available		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No information available	
Melting point/freezing point	No information available	
Boiling point / boiling range	>= 56 °C / 133 °F	
Flash point	-17 °C / 1 °F	
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	No information available	
Vapor density	No information available	
Specific Gravity	0.96	
Water solubility	No information available	
Solubility in other solvents	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
Explosive properties	No information available	
Oxidizing properties	No information available	

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Density	8.01 lbs/gal
Bulk density	No information available
Percent solids by weight	25.2%
Percent volatile by weight	7.8%
Percent solids by volume	20.3%
Actual VOC (lbs/gal)	0.6
Actual VOC (grams/liter)	74.5
EPA VOC (lbs/gal)	2.2
EPA VOC (grams/liter)	258.2
EPA VOC (lb/gal solids)	3.1

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks.

Incompatible materials

Strong acids. Strong oxidizing agents. Chlorinated compounds.

Hazardous Decomposition Products

Carbon oxides.

11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Product Information	No data available
Inhalation	No data available.
Eye contact	No data available.
Skin Contact	No data available.
Ingestion	No data available.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Acetone 67-64-1	= 5800 mg/kg (Rat)	-	= 50100 mg/m ³ (Rat) 8 h
Parachlorobenzotrifluoride 98-56-6	= 13 g/kg (Rat)	> 2 mL/kg (Rabbit)	= 33 mg/L (Rat) 4 h
Xylene 1330-20-7	= 3500 mg/kg (Rat)	> 1700 mg/kg (Rabbit) > 4350 mg/kg (Rabbit)	= 29.08 mg/L (Rat) 4 h = 5000 ppm (Rat) 4 h
Ethyl Benzene 100-41-4	= 3500 mg/kg (Rat)	= 15400 mg/kg (Rabbit)	= 17.2 mg/L (Rat) 4 h

Information on toxicological effects**Symptoms** No information available.**Delayed and immediate effects as well as chronic effects from short and long-term exposure****Sensitization** No information available.**Germ cell mutagenicity** No information available.**Carcinogenicity** The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
Xylene 1330-20-7	-	Group 3	-	-
Ethyl Benzene 100-41-4	A3	Group 2B	-	X

ACGIH (American Conference of Governmental Industrial Hygienists)

A3 - Animal Carcinogen

IARC (International Agency for Research on Cancer)

Group 2B - Possibly Carcinogenic to Humans

Group 3 - Not classifiable as a human carcinogen

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

Reproductive toxicity No information available.**STOT - single exposure** No information available.**STOT - repeated exposure** No information available.

Chronic toxicity

Ethylbenzene has been classified by the International Agency for Research on Cancer (IARC) as possibly carcinogenic to humans (Group 2B). Prolonged or repeated overexposure to ethylbenzene may result in adverse effects to the kidneys, liver, respiratory system, thyroid, testicles, and pituitary glands. Avoid repeated exposure.

**Target Organ Effects
Aspiration hazard**

Central nervous system, Eyes, Respiratory system, Skin.
No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document mg/kg mg/l

12. ECOLOGICAL INFORMATION**Ecotoxicity**

Toxic to aquatic life with long lasting effects

25.22% of the mixture consists of components(s) of unknown hazards to the aquatic environment

Chemical Name	Algae/aquatic plants	Fish	Crustacea
Acetone 67-64-1	-	4.74 - 6.33: 96 h Oncorhynchus mykiss mL/L LC50 6210 - 8120: 96 h Pimephales promelas mg/L LC50 static 8300: 96 h Lepomis macrochirus mg/L LC50	10294 - 17704: 48 h Daphnia magna mg/L EC50 Static 12600 - 12700: 48 h Daphnia magna mg/L EC50
Parachlorobenzotrifluoride 98-56-6	-	11.5 - 15.8: 48 h Lepomis macrochirus mg/L LC50 static	3.68: 48 h Daphnia magna mg/L EC50
Xylene 1330-20-7	-	13.4: 96 h Pimephales promelas mg/L LC50 flow-through 2.661 - 4.093: 96 h Oncorhynchus mykiss mg/L LC50 static 13.5 - 17.3: 96 h Oncorhynchus mykiss mg/L LC50 13.1 - 16.5: 96 h Lepomis macrochirus mg/L LC50 flow-through 19: 96 h Lepomis macrochirus mg/L LC50 7.711 - 9.591: 96 h Lepomis macrochirus mg/L LC50 static 23.53 - 29.97: 96 h Pimephales promelas mg/L LC50 static 780: 96 h Cyprinus carpio mg/L LC50 semi-static 780: 96 h Cyprinus carpio mg/L LC50 30.26 - 40.75: 96 h Poecilia reticulata mg/L LC50 static	3.82: 48 h water flea mg/L EC50 0.6: 48 h Gammarus lacustris mg/L LC50
Ethyl Benzene 100-41-4	4.6: 72 h Pseudokirchneriella subcapitata mg/L EC50 438: 96 h Pseudokirchneriella subcapitata mg/L EC50 2.6 - 11.3: 72 h Pseudokirchneriella subcapitata mg/L EC50 static 1.7 - 7.6: 96 h Pseudokirchneriella subcapitata mg/L EC50 static	11.0 - 18.0: 96 h Oncorhynchus mykiss mg/L LC50 static 4.2: 96 h Oncorhynchus mykiss mg/L LC50 semi-static 7.55 - 11: 96 h Pimephales promelas mg/L LC50 flow-through 32: 96 h Lepomis macrochirus mg/L LC50 static 9.1 - 15.6: 96 h Pimephales promelas mg/L LC50 static 9.6: 96 h Poecilia reticulata mg/L LC50 static	1.8 - 2.4: 48 h Daphnia magna mg/L EC50

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	Partition coefficient
Acetone 67-64-1	-0.24
Parachlorobenzotrifluoride 98-56-6	3.7

Xylene 1330-20-7	2.77 - 3.15
Ethyl Benzene 100-41-4	3.118

Other adverse effects No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes This material, as supplied, is a hazardous waste according to federal regulations (40 CFR 261).

Contaminated packaging Do not reuse container.

US EPA Waste Number D001 U002 U239

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Acetone 67-64-1	-	Included in waste stream: F039	-	U002
Xylene 1330-20-7	-	Included in waste stream: F039	-	U239
Ethyl Benzene 100-41-4	-	Included in waste stream: F039	-	-

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
Acetone 67-64-1	Ignitable
Xylene 1330-20-7	Toxic Ignitable
Ethyl Benzene 100-41-4	Toxic Ignitable

14. TRANSPORT INFORMATION

DOT

UN/ID no. UN1263
Proper shipping name Paint Related Material
Hazard Class Class 3, Flammable Liquid

Packing Group II
Special Provisions 149, B52, IB2, T4, TP1, TP8, TP28
Description UN1263, Paint related material, Class 3, Flammable Liquid, II
Emergency Response Guide Number 128

TDG

UN/ID no. UN1263
Proper shipping name Paint Related Material Paint
Hazard Class 3
Packing Group II
Description UN1263, Paint related material, 3, II UN1263, Paint, 3, II

MEX

UN/ID no. UN1263
Proper shipping name Paint Related Material Paint
Hazard Class 3
Packing Group II

Description UN1263, Paint related material, 3, II UN1263, Paint, 3, II

ICAO (air)

UN/ID no. UN1263
Proper shipping name Paint Related Material Paint
Hazard Class 3
Packing Group II
Special Provisions A3, A72
Description UN1263, Paint related material, 3, II UN1263, Paint, 3, II

IATA

UN/ID no. UN1263
Proper shipping name Paint Related Material
Hazard Class 3
Packing Group II
ERG Code 3L
Special Provisions A3, A72
Description UN1263, Paint related material, 3, II

IMDG

UN/ID no. UN1263
Proper shipping name Paint
Hazard Class 3
Packing Group II
EmS-No. F-E, S-E
Special Provisions 163
Description UN1263, Paint, 3, II

RID

UN/ID no. UN1263
Proper shipping name Paint Related Material Paint
Hazard Class 3
Packing Group II
Classification code F1
Description UN1263, Paint related material, 3, II UN1263, Paint, 3, II

ADR

UN/ID no. UN1263
Proper shipping name Paint Related Material Paint
Hazard Class 3
Packing Group II
Classification code F1
Tunnel restriction code (D/E)
Special Provisions 163, 640C, 650
Description UN1263, Paint related material, 3, II, (D/E) UN1263, Paint, 3, II, (D/E)
Labels 3

ADN

Proper shipping name Paint Related Material Paint
Hazard Class 3
Packing Group II
Classification code F1
Special Provisions 163, 640C, 650
Description UN1263, Paint related material, 3, II UN1263, Paint, 3, II
Hazard label(s) 3
Limited quantity (LQ) 5 L
Ventilation VE01

15. REGULATORY INFORMATION

International Inventories

TSCA Complies
DSL/NDSL Complies

EINECS/ELINCS	Does not comply
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
Xylene - 1330-20-7	1.0
Ethyl Benzene - 100-41-4	0.1

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	Yes
Fire hazard	Yes
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Xylene 1330-20-7	100 lb	-	-	X
Ethyl Benzene 100-41-4	1000 lb	X	X	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Acetone 67-64-1	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ
Xylene 1330-20-7	100 lb	-	RQ 100 lb final RQ RQ 45.4 kg final RQ
Ethyl Benzene 100-41-4	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
Ethyl Benzene - 100-41-4	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Acetone 67-64-1	X	X	X
Parachlorobenzotrifluoride 98-56-6	X	-	X
Xylene 1330-20-7	X	X	X
Ethyl Benzene 100-41-4	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

Hazardous air pollutants (HAPS) content

LIST OF HAZARDOUS AIR POLLUTANTS SUBJECT TO THE PROVISIONS OF THE CLEAN AIR ACT, TITLE I SECTION 112 'National Emission Standards for Hazardous Air Pollutants':

Chemical Name	Weight % of HAPS in Product	Pounds HAPS / Gal Product
Xylene 1330-20-7	6.21%	0.50
Ethyl Benzene 100-41-4	1.55%	0.12

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	Health hazards 2	Flammability 3	Instability 0	Physical and Chemical Properties -
HMIS	Health hazards 2 *	Flammability 3	Physical hazards 0	Personal protection X

Chronic Hazard Star Legend * = Chronic Health Hazard

Revision Date 18-May-2015

Revision Note

No information available

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Shipping information may vary based upon container size and shipping destination. Each user of this material needs to evaluate the conditions of use and design the appropriate protective mechanisms to prevent employee exposures, property damage, or release to the environment. The manufacturer assumes no responsibility for injury to the recipient or third persons, or for any damages to any property resulting from misuse of the product.

End of Safety Data Sheet