

SAFETY DATA SHEET

Revision Date 18-May-2015

Version 1

1. IDENTIFICATION

Product identifier

Product Name Quick Mix Hardener (Panel)

Other means of identification

Product Code BQM-8380-4
UN/ID no. UN1263
SKU(s) BQM-8380-4, BQM-8380-6

Recommended use of the chemical and restrictions on use

Recommended Use No information available.
Uses advised against No information available

Details of the supplier of the safety data sheet

Supplier Address

Vogel Automotive Coatings
1020 Albany Place SE
Orange City, IA 51041
Phone: 712-737-4993
Fax: 712-737-4997

Emergency telephone number

Emergency Telephone Chemtrec 1-800-424-9300

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Serious eye damage/eye irritation	Category 2
Specific target organ toxicity (single exposure)	Category 3
Flammable liquids	Category 2

Emergency Overview

Danger

Hazard statements

Causes serious eye irritation
May cause drowsiness or dizziness
Highly flammable liquid and vapor



Appearance No information available

Physical state liquid

Odor No information available

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling
 Wear protective gloves/protective clothing/eye protection/face protection
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Use only outdoors or in a well-ventilated area
 Keep away from heat/sparks/open flames/hot surfaces. - No smoking
 Keep container tightly closed
 Ground/bond container and receiving equipment
 Use only non-sparking tools
 Take precautionary measures against static discharge
 Keep cool
 Use explosion-proof electrical/ ventilating/ lighting/ equipment

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
 Call a POISON CENTER or doctor/physician if you feel unwell
 In case of fire: Use CO₂, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed
 Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)**Other Information**

- Toxic to aquatic life with long lasting effects
- Unknown acute toxicity 0% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%	Trade Secret
Acetone	67-64-1	10 - 30	*
Tert-Butyl Acetate	540-88-5	10 - 30	*
Parachlorobenzotrifluoride	98-56-6	10 - 30	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures**General advice**

Immediate medical attention is required. In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible). If symptoms persist, call a physician.

Eye contact

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms persist, call a physician. Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician. Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Keep eye wide open while rinsing.

Skin Contact

Wash off immediately with plenty of water. Immediate medical attention is not required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.

Inhalation

Remove to fresh air. If symptoms persist, call a physician. Immediate medical attention is not required. Move to fresh air in case of accidental inhalation of vapors.

Ingestion Immediate medical attention is not required. Rinse mouth. Drink plenty of water. Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Call a physician.

Self-protection of the first aider Remove all sources of ignition. Use personal protective equipment as required.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media CAUTION: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical

Extremely flammable.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Remove all sources of ignition. Evacuate personnel to safe areas. Ensure adequate ventilation, especially in confined areas. Use personal protective equipment as required. Keep people away from and upwind of spill/leak.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. See Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers. Dam up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Soak up with inert absorbent material.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Ensure adequate ventilation, especially in confined areas. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Take precautionary measures against static discharges. Use spark-proof tools and explosion-proof equipment. All equipment used when handling the product must be grounded. Use with local exhaust ventilation. Use personal protective equipment as required. Do not breathe dust/fume/gas/mist/vapors/spray.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep tightly closed in a dry and cool place. Keep in properly labeled containers. Keep containers tightly closed in a cool, well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

Incompatible materials Strong acids. Strong oxidizing agents. Chlorinated compounds.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Acetone 67-64-1	STEL: 500 ppm TWA: 250 ppm	TWA: 1000 ppm TWA: 2400 mg/m ³ (vacated) TWA: 750 ppm (vacated) TWA: 1800 mg/m ³ (vacated) STEL: 2400 mg/m ³ The acetone STEL does not apply to the cellulose acetate fiber industry. It is in effect for all other sectors (vacated) STEL: 1000 ppm	IDLH: 2500 ppm TWA: 250 ppm TWA: 590 mg/m ³
Tert-Butyl Acetate 540-88-5	TWA: 200 ppm	TWA: 200 ppm TWA: 950 mg/m ³ (vacated) TWA: 200 ppm (vacated) TWA: 950 mg/m ³	IDLH: 1500 ppm TWA: 200 ppm TWA: 950 mg/m ³
Parachlorobenzotrifluoride 98-56-6	TWA: 2.5 mg/m ³ F	TWA: 2.5 mg/m ³ F TWA: 2.5 mg/m ³ dust (vacated) TWA: 2.5 mg/m ³	-

NIOSH IDLH Immediately Dangerous to Life or Health

Other Information Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles. Face protection shield.

Skin and body protection No special technical protective measures are necessary.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations When using do not eat, drink or smoke. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	liquid	Odor	No information available
Appearance	No information available	Odor threshold	No information available
Color	No information available		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No information available	
Melting point/freezing point	No information available	
Boiling point / boiling range	>= 56 °C / 133 °F	
Flash point	-17 °C / 1 °F	
Evaporation rate	No information available	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	No information available	
Vapor density	No information available	
Specific Gravity	1.03	
Water solubility	No information available	
Solubility in other solvents	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
Explosive properties	No information available	
Oxidizing properties	No information available	

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Density	8.58 lbs/gal
Bulk density	No information available
Percent solids by weight	51.2%
Percent volatile by weight	0.0%
Percent solids by volume	45.0%
Actual VOC (lbs/gal)	0
Actual VOC (grams/liter)	0
EPA VOC (lbs/gal)	0
EPA VOC (grams/liter)	0
EPA VOC (lb/gal solids)	0

10. STABILITY AND REACTIVITY**Reactivity**

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks.

Incompatible materials

Strong acids. Strong oxidizing agents. Chlorinated compounds.

Hazardous Decomposition Products

None known based on information supplied.

11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Product Information	No data available
Inhalation	No data available.
Eye contact	No data available.
Skin Contact	No data available.
Ingestion	No data available.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Acetone 67-64-1	= 5800 mg/kg (Rat)	-	= 50100 mg/m ³ (Rat) 8 h
Tert-Butyl Acetate 540-88-5	= 4100 mg/kg (Rat)	> 2 g/kg (Rabbit)	> 2230 mg/m ³ (Rat) 4 h
Parachlorobenzotrifluoride 98-56-6	= 13 g/kg (Rat)	> 2 mL/kg (Rabbit)	= 33 mg/L (Rat) 4 h

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Chronic toxicity	Avoid repeated exposure.
Target Organ Effects	Central nervous system, Eyes, Respiratory system, Skin.
Aspiration hazard	No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document mg/kg mg/l

12. ECOLOGICAL INFORMATION**Ecotoxicity**

Toxic to aquatic life with long lasting effects

51.16% of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical Name	Algae/aquatic plants	Fish	Crustacea
Acetone 67-64-1	-	4.74 - 6.33: 96 h Oncorhynchus mykiss mL/L LC50 6210 - 8120: 96 h Pimephales promelas mg/L LC50 static 8300: 96 h Lepomis macrochirus mg/L LC50	10294 - 17704: 48 h Daphnia magna mg/L EC50 Static 12600 - 12700: 48 h Daphnia magna mg/L EC50
Tert-Butyl Acetate 540-88-5	-	296 - 362: 96 h Pimephales promelas mg/L LC50 flow-through	-
Parachlorobenzotrifluoride 98-56-6	-	11.5 - 15.8: 48 h Lepomis macrochirus mg/L LC50 static	3.68: 48 h Daphnia magna mg/L EC50

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	Partition coefficient
Acetone 67-64-1	-0.24
Tert-Butyl Acetate 540-88-5	1.38
Parachlorobenzotrifluoride 98-56-6	3.7

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS**Waste treatment methods**

Disposal of wastes This material, as supplied, is a hazardous waste according to federal regulations (40 CFR 261).

Contaminated packaging Do not reuse container.

US EPA Waste Number D001 U002

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Acetone 67-64-1	-	Included in waste stream: F039	-	U002

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
Acetone 67-64-1	Ignitable

14. TRANSPORT INFORMATION**DOT**

UN/ID no. UN1263
Proper shipping name Paint Related Material
Hazard Class 3
Packing Group II
Special Provisions 149, B52, IB2, T4, TP1, TP8, TP28
Description UN1263, Paint related material, 3, II
Emergency Response Guide Number 128

TDG

UN/ID no. UN1263
Proper shipping name Paint Related Material
Hazard Class 3
Packing Group II
Description UN1263, Paint related material, 3, II

MEX

UN/ID no. UN1263
Proper shipping name Paint Related Material
Hazard Class 3

Packing Group II
Description UN1263, Paint related material, 3, II

ICAO (air)

UN/ID no. UN1263
Proper shipping name Paint Related Material
Hazard Class 3
Packing Group II
Special Provisions A3, A72
Description UN1263, Paint related material, 3, II

IATA

UN/ID no. UN1263
Proper shipping name Paint Related Material
Hazard Class 3
Packing Group II
ERG Code 3L
Special Provisions A3, A72
Description UN1263, Paint related material, 3, II

IMDG

UN/ID no. UN1263
Proper shipping name Paint related material
Hazard Class 3
Packing Group II
EmS-No. F-E, S-E
Special Provisions 163
Description UN1263, Paint related material, 3, II

RID

UN/ID no. UN1263
Proper shipping name Paint Related Material
Hazard Class 3
Packing Group II
Classification code F1
Description UN1263, Paint related material, 3, II

ADR

UN/ID no. UN1263
Proper shipping name Paint Related Material
Hazard Class 3
Packing Group II
Classification code F1
Tunnel restriction code (D/E)
Special Provisions 163, 640C, 650
Description UN1263, Paint related material, 3, II, (D/E)
Labels 3

ADN

Proper shipping name Paint Related Material
Hazard Class 3
Packing Group II
Classification code F1
Special Provisions 163, 640C, 650
Description UN1263, Paint related material , 3, II
Hazard label(s) 3
Limited quantity (LQ) 5 L
Ventilation VE01

15. REGULATORY INFORMATION

International Inventories

TSCA Complies

DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	No
Fire hazard	Yes
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Tert-Butyl Acetate 540-88-5	-	-	-	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Acetone 67-64-1	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ
Tert-Butyl Acetate 540-88-5	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ

US State Regulations**California Proposition 65**

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Acetone 67-64-1	X	X	X
Tert-Butyl Acetate 540-88-5	X	X	X

Parachlorobenzotrifluoride 98-56-6	X	-	X
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U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

Hazardous air pollutants (HAPS) content

This product contains no reportable Hazardous Air Pollutants

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

<u>NFPA</u>	Health hazards 2	Flammability 3	Instability 0	Physical and Chemical Properties -
<u>HMIS</u>	Health hazards 2	Flammability 3	Physical hazards 0	Personal protection X

Revision Date 18-May-2015

Revision Note
No information available

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Shipping information may vary based upon container size and shipping destination. Each user of this material needs to evaluate the conditions of use and design the appropriate protective mechanisms to prevent employee exposures, property damage, or release to the environment. The manufacturer assumes no responsibility for injury to the recipient or third persons, or for any damages to any property resulting from misuse of the product.

End of Safety Data Sheet