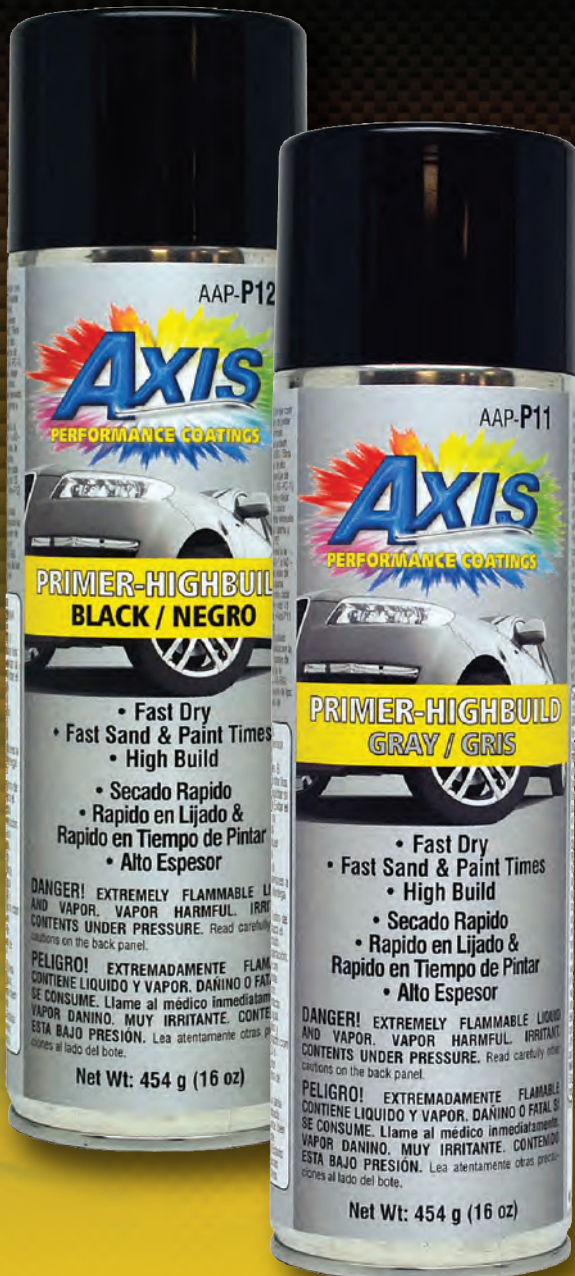


AXIS

PERFORMANCE COATINGS



P11 & P12 High Build Primer Aerosol

PRODUCT FEATURES

- Quick to dry and easy to sand with minimal overspray.
- Excellent for use over sand scratches and body filler prior to painting.
- Provides great film build.

866-637-8418 - www.axiscoatings.com

>>DESCRIPTION

AXIS P11/P12 Highbuild Primers are quick to dry and easy to sand with minimal overspray. Excellent for use over sand scratches and body filler prior to painting. Apply to existing properly prepared cured painted surfaces, polyester body fillers, metal*, aluminum*, plastic** and SMC/Fiberglass. P11/P12 Highbuild Primers provides great film build.

>>AVAILABILITY

AAP-P11 Highbuild Primer Gray Aerosol

AAP-P12 Highbuild Primer Black Aerosol

>>MIX RATIO

Aerosol Ready to Use.

>>TECHNICAL DATA & FEATURES

- Excellent Adhesion
- High film build for filling
- For use on Flexible or Rigid substrates
- Easy to sand
- Apply in medium wet coats
- Flash time: 5-10 min
- Recommend 2 coats
- Sand times as fast as 15 min¹
- Paint times – as little as 30 min¹
- Compatible with most Automotive Topcoat systems
- Substrates:
 - Metal* and Aluminum*
 - Painted flexible plastics
 - Plastics**
 - SMC, Fiberglass
- MIR < 1.55 Autobody Primers

¹Dry, flash, sand and paint times depend on film build, temperature, air flow and humidity. P11/P12 Highbuild Primers must be thoroughly dry prior to topcoating.



>>APPLICATION:

>>SURFACE PREP

- Thoroughly clean the surface using AXIS Wax and Grease Remover (ASC-0170 or Low VOC ASC-PC-1)
- Sand the surface with 280-320 grit paper. Re-clean and allow to dry.

>>APPLICATION

- Shake can for 2 minutes after mixing ball moves freely.
- *Bare metal or aluminum - For optimum adhesion and corrosion protection, first apply AXIS P51 or P52 Self Etch Primer or AXIS P21 DTM Primer to the surface and allow to dry.
- **Bare plastic - Use of AXIS ADS, AD-1 or AD-4 Shark Bite Adhesion Promoter (ADV-1 or ADV-4 for VOC restricted areas) is recommended for optimum adhesion.

- Apply 1-2 medium to medium wet coats. Allow 5 to 10 minutes flash time between coats.
- P11/P12 Highbuild Primers can be sanded in as little as 15 minutes¹. P11/P12 Highbuild Primers should be thoroughly dry prior to sanding.
- P11/P12 Highbuild Primers can be painted in as little as 30 minutes¹. P11/P12 Highbuild Primers must be thoroughly dry prior to painting.

¹Sand and paint times depend on film build, temperature, air flow and humidity.

- P11/P12 Highbuild Primers should be sanded wet with 600-800 grit or dry with 400-600 grit abrasive.
- P11/P12 Highbuild Primers are compatible with most paint systems.

Note: To avoid plugging of tip - Invert can after use and spray to clear tip.

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