

# AXIS

PERFORMANCE COATINGS



## P21 DTM - Primer Aerosol

### PRODUCT FEATURES

- Designed for use over: bare metal, aluminum, cured body filler, properly cured & prepped solvent resistant painted surfaces.
- Etches and provides a medium to high build filling primer in one application.
- Enhances the adhesion of your primer, sealer or top coat or can be used for small quick repairs and either painted over or sealed then painted.
- Excellent choice for quick repairs or sand throughs.

866-637-8418 - [www.axiscoatings.com](http://www.axiscoatings.com)

## >>DESCRIPTION

AXIS P21 DTM Primer is designed for use over: bare metal, aluminum, cured body filler, properly cured & prepped solvent resistant painted surfaces. P21 DTM Primer etches and provides a medium to high build filling primer in one application. P21 DTM Primer can be used to enhance the adhesion of your primer, sealer or top coat or can be used for small quick repairs and either painted over or sealed then painted. P21 DTM Primer is an excellent choice for quick repairs or sand throughs.

## >>AVAILABILITY

**AAP-P21** DTM Gray Aerosol

## >>MIX RATIO

Aerosol Ready to Use.

## >>TECHNICAL DATA & FEATURES

- Excellent Adhesion to:
  - Bare metal and aluminum
  - Cured body filler
  - Properly cured and prepped painted Surfaces
  - SMC/Fiberglass
- Excellent film build
- Easy to sand
- Apply in medium wet coats
- Fast coverage (usually 1 coat)
- Flash time: 3-5 min
- Recommended 1-2 coats
- Sand times as fast as 10-20 min\*
- Paint times – as little as 10-20 min\*
- Compatible with most Automotive Topcoat systems
- MIR < 1.20



\*Dry, flash, sand and paint times depend on film build, temperature, air flow and humidity. P21 DTM Primer must be thoroughly dry prior to topcoating.

## >>APPLICATION:

### >>SURFACE PREP

- Thoroughly clean the surface using AXIS Wax and Grease Remover (ASC-0170 or Low VOC ASC-PC-1)
- Make sure the surface is sound and free from rust or oxidation/white rust. Make sure the surrounding painted area is cured and solvent resistant prior to spraying.
- Sand the bare metal and surrounding area to be coated with 180 to 320 grit paper. Feather edge the surrounding painted area. Re-clean and allow to dry.

### >>APPLICATION

- Shake can for 2 minutes after mixing ball moves freely.
- Apply 1 to 2 medium wet coats to achieve desired filling. Allow 3-5 minutes flash time between coats.
- Allow P21 DTM Primer 10-20\* minutes dry time at room temperature before top coating or sanding.
- P21 DTM Primer must be thoroughly dry prior to sanding or top-coating.

\*Dry, flash, sand and paint times depend on film build, temperature, air flow and humidity.

- P21 DTM Primer should be sanded wet with 600-800 grit or dry with 400-600 grit abrasive.
- P21 DTM Primer is compatible with most paint systems.

Note: To avoid plugging of tip - Invert can after use and spray to clear tip.

## >>DISTRIBUTED BY<<