

AXIS

PERFORMANCE COATINGS

P31/P32/P39 Primer 3 in 1 Aerosol



PRODUCT FEATURES

- Quick to dry and easy to sand.
- Designed for use over Metal, Aluminum, SMC/Fiberglass and Plastics.
- Excellent for use over sand scratches and body filler prior to painting.
- Provides great film build and flexibility.

866-637-8418 - www.axiscoatings.com

3 in 1 Primers

AXIS P31/P32/P39 3 in 1 Primers are quick to dry and easy to sand. P31/P32/P39 3 in 1 Primers are designed for use over Metal, Aluminum, SMC/Fiberglass and Plastics. P31/P32/P39 3 in 1 Primers are excellent for use over sand scratches and body filler prior to painting. Apply to existing properly prepared cured painted surfaces, polyester body fillers, metal*, aluminum*, plastic** and SMC/Fiberglass. P31/P32/P39 3 in 1 Primers provide great film build and flexibility.

>>AVAILABILITY

AAP-P31	3 in 1 Primer Gray Aerosol
AAP-P32	3 in 1 Primer Black Aerosol
AAP-P39	3 in 1 Primer White Aerosol

>>MIX RATIO

Aerosol Ready to Use.

>>TECHNICAL DATA & FEATURES

- Substrates:
 - Metal* and Aluminum*
 - Painted flexible plastics
 - Plastics**
 - SMC/Fiberglass
- Great film build for filling
- For use on Flexible or Rigid substrates
- Easy to sand
- Apply in medium wet coats
- Flash time: 5-10 min
- Recommend 2-3 coats
- Sand times as fast as 15 min¹
- Paint times – as little as 30 min¹
- Compatible with most Automotive Topcoat systems
- MIR < 1.55 Autobody Primers



¹Dry, flash, sand and paint times depend on film build, temperature, air flow and humidity.

P31/P32/P39 3 in 1 Primers must be thoroughly dry prior to topcoating.

>>APPLICATION:

>>SURFACE PREP

- Thoroughly clean the surface using AXIS Wax and Grease Remover (ASC-0170 or Low VOC ASC-PC-1)
- Sand the surface with 280-320 grit paper. Re-clean and allow to dry.

>>APPLICATION

- Shake can for 2 minutes after mixing ball moves freely.

*Bare metal or aluminum - For optimum adhesion and corrosion protection, first apply AXIS P51 or P52 Self Etch Primer or AXIS P21 DTM Primer to the surface and allow to dry.

**Bare plastic - Use of AXIS ADS, AD-1 or AD-4 Shark Bite Adhesion Promoter (ADV-1 or ADV-4 for VOC restricted areas) is recommended for optimum adhesion.

- Apply 1-2 medium to medium wet coats. Allow 5 to 10 minutes flash time between coats.
- P31/P32/P39 3 in 1 Primers can be sanded in as little as 15 minutes¹. P31/P32/P39 3 in 1 Primers should be thoroughly dry prior to sanding.
- P31/P32/P39 3 in 1 Primers can be painted in as little as 30 minutes¹. P31/P32/P39 3 in 1 Primers must be thoroughly dry prior to painting.

¹Sand and paint times depend on film build, temperature, air flow and humidity.

- P31/P32/P39 3 in 1 Primers should be sanded wet with 600-800 grit or dry with 400-600 grit abrasive.
- P31/P32/P39 Primers are compatible with most paint systems.

Note: To avoid plugging of tip - Invert can after use and spray to clear tip.

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