

AXIS

PERFORMANCE COATINGS



P51 & P52 Self Etch Primer Aerosol

PRODUCT FEATURES

- Designed for priming bare metal surfaces before applying a primer or sealer.
- Promote adhesion of paint and help prevent steel from rusting.
- Provides excellent adhesion to properly prepared automotive paint, bare metal, aluminum, and fiberglass.

866-637-8418 - www.axiscoatings.com

>>DESCRIPTION

AXIS P51/P52 Self Etch Primers are designed for priming bare metal surfaces before applying a primer or sealer. P51/P52 Self Etch Primers promote adhesion of paint and help prevent steel from rusting. P51/P52 Self Etch Primers provides excellent adhesion to properly prepared automotive paint, bare metal, aluminum, and fiberglass.

>>AVAILABILITY

- AAP-P51** P51 Self Etch Gray Aerosol
AAP-P52 P52 Self Etch Black Aerosol

>>MIX RATIO

Aerosol Ready to Use.

>>TECHNICAL DATA & FEATURES

- Substrates:
 - Bare metal*
 - Aluminum*
 - Cured painted and prepped surfaces
 - SMC
 - Fiberglass
- Superior adhesion
- Easy to sand
- Apply in medium wet coats
- Flash time: 3-5 min
- Recommend 1-2 coats
- Sand times, if necessary, are as fast as 10-20 min*
- Topcoat in 10-20 min*
- Compatible with most Automotive Topcoat systems
- MIR < 1.55 Autobody Primers

*Dry, flash, sand and paint times depend on film Build, temperature, air flow and humidity.

P51/P52 Self Etch Primers must be thoroughly dry prior to topcoating.

>>APPLICATION:

>>SURFACE PREP

- Thoroughly clean the surface using AXIS Wax and Grease Remover (ASC-0170 or Low VOC ASC-PC-1)
- Sand the surface using 180 to 220 grit sand paper. Feather edge surrounding painted area where P51/P52 Self Etch Primers are going to be applied. Blow off and re-clean. Allow surface to dry thoroughly.

>>APPLICATION

- Shake can for 2 minutes after mixing ball moves freely.
- Spray the surface to be coated in an even medium to medium wet coat to achieve coverage. Coverage should be achieved in 1-2 coats.
- Allow 3-5 minutes flash time between coats.
- Allow 10-20* minutes before top-coating with a primer or sealer.
- P51/P52 Self Etch Primers must be thoroughly dry before priming or sealing.
- If necessary scuff sand with 400 to 600 grit sand paper to remove any dust particles. Blow off and re-clean before proceeding to primer or sealer.
- Apply your choice of AXIS Primers or Sealer.

*Dry, sand and topcoat times depend on film build, temperature, air flow and humidity. P51/P52 Self Etch Primers must be thoroughly dry prior to topcoating.

- P51/P52 Self Etch Primers are compatible with most paint systems.

Note: To avoid plugging of tip - Invert can after use and spray to clear tip.

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