



Tips on 1:1 Prestige Clearcoat

This Clear looks best when sprayed through a 1.4 tip.

An RP type 1.3 will work but some HVLP 1.3 guns will not work well with this Clear.

At 1:1 the vis. is 15 sec. # 2 Zahn cup. No addition of Solvent is necessary.

Apply 3 full wet coats allowing each coat to flash to hand slick between coats or a wet on wet "limited flash" application can be used allowing a 2-5 minute flash between coats.

Above 80° use Slow Activator.

Allow to dry 14 hr. @ 70° before sanding and buffing.

If baking, no purge time is necessary. This is a low temperature baking Clear. Bake for 30 min @ 140°

Robert Coker
Technical Representative
Vogel Automotive Coatings
Cell # 606-304-1238

