



## TIPS

### UltraPrime DTM 2K Primer Surfacer APR-1251

Excellent leveling when using Superflow at 4:1:1 Dusting can be eliminated in hot weather by using the slower versions of Superflow.

Can be sanded and topcoated in as little as 1 hr. @ 70°

At 4:1 ratio it will gel in the cup in 40 min. @ 89 Do not to mix up more than you will use on each coat during hot weather.

**NOTE:** @ 89° mixed 4:1, the viscosity was 59 sec #2 Zahn cup.  
**In 10 min the vis. Rose 48 sec.**

Mixed 4:1:1 the viscosity was 24 sec. **In 10 min the vis. Rose 7 sec.** The addition of Solvent slows down the rise of viscosity.

Excellent adhesion to bare metal, Alum. And cleaned scuffed E Coat.

**It does not adhere well to Galvanize metal.**

At the 4:1:1 ratio, The DTM Primer can be sprayed through a 1.4 or 1.8 tip and have good results with both.

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