

PRODUCT FEATURES

- Compatible with a Wide Range of Topcoats
- User Friendly
- Ready to Spray
- Extremely Flexible
- Excellent Adhesion to Most Substrates
- May Be Used On Most Plastics

PHYSICAL PROPERTIES

Colors	Satin Black
Pot Life	n/a
Flash Point	70°F
Sprayable Viscosity	17-19 sec. Zahn#2 Cup
Inter Coat Adhesion	Excellent
Humidity Resistant	Excellent
Color Holdout	Excellent
Flexibility	Excellent
Weight Solids	28.3%
VOC (RTS)	3.73 lbs/gal (447 g/L)

DRY TIMES @ 70 °F

Dust Free	5-10 minutes
Flash Between Coats	Until Hand Slick (aprox. 10-15 min).
Sand & Topcoat	1 hours
To Deliver	4 hours

SPRAY GUN SETUP



Gravity HVLP	1.2-1.3 mm	7-10 PSI
Siphon HVLP	1.2-1.3 mm	7-10 PSI
Conventional	1.2-1.4 mm	40-45 PSI

Note: The pressure on a HVLP gun is measured at the cap, on a conventional gun, pressure is measure at the gun

SUBSTRATES

Properly sanded and treated:

- Steel
- Aluminum
- Body Filler
- Most Plastics
- Galvanized
- Fiberglass
- OEM Finishes

AVAILABILITY

SKU	Description	Size
APR-1242-1	Bumper & Trim Coating - Satin Black	Gallon
APR-1242-4	Bumper & Trim Coating - Satin Black	Quart
AAP-0923-3	Bumper & Trim Coating - Satin Black	Aerosol



MIXING RATIO



This product is ready to spray

BUMPER & TRIM COATING

Part (A) APR-1242-1, 1242-4 & AAP-0923-3

Part (B): None



SURFACE PREPARATION



- Clean vehicle with plenty soap and water and allow it to dry, then wipe with AXIS PRE-CLEAN, using generous amounts and changing rags frequently.

Over plastic or new metal part

- Scuff sand with a gray scuff pad and reclean the surface.

Over painted surfaces

- Scuff sand with 400-800 grit sandpaper and reclean the surface.

Over bare metal

- Metal surfaces must be free from rust, oil or any type of contaminant.
- Sand with 400-grit paper and reclean the surface with AXIS PRE-CLEAN.

APPLICATION



- Mix thoroughly before use.
- Product is ready to spray and self-etching.
- Apply 1 to 2 full wet coats of BUMPER & TRIM COATING allowing 10 to 15 minutes flash time between coats.
- If topcoating with another color, sand with 500P-600P grit sandpaper.

COLD SHOP CONDITIONS

For maximum performance, vehicle should be kept above 70°F. Temperatures below 60°F will severely retard dry times and through cure.

CLEANING



Clean equipment with a compliant solvent. Refer to appropriate Air Quality District requirements for proper use of equipment and solvents. Do not leave catalyzed product in the gun more than 4 hours @ 55-70°F or more than 2 hour @ >70°F.

PRODUCT SAFETY INFORMATION



Before using any AXIS Product, be sure to read all safety directions and warnings. WEAR PROPERLY FITTED AIR PURIFYING RESPIRATOR with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A), eye protection, gloves and protective clothing during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air purifying respirator fit is not possible, wear a positive-pressure, supplied air respirator (NIOSH TC-19). In all cases follow respirator manufacturer's directions for respirator use. When mixed, also contains Isocyanate. Do not permit anyone without protection in the painting area. FOR USE ONLY BY TRAINED PROFESSIONALS. Not for sale to or use by the general public. For more information CONSULT MATERIAL SAFETY DATA SHEET.

For more detailed recommendations, please contact your local Axis Performance Coatings distributor. These products may require several components and must be mixed properly to comply with V.O.C. regulations. These products are not recommended as part of a multi-coat system if the V.O.C. exceeds local, state or Federal regulations.

Limited Warranty

The technical data and suggestions for use contained in this document are true and correct to the best of our knowledge at the date of issuance. The statements of this document do not constitute a warranty, expressed or implied, as to the performance of these products. Since Vogel Automotive Coatings does not control the application of its products, or the condition of the surfaces to which they are applied, Vogel Automotive Coatings liability will under no circumstances exceed replacement of the product.