

PRODUCT DESCRIPTION

MELT AWAY is a blending solvent designed to melt the edge of urethane clears or single stage topcoats, when performing a color blend in adjacent panels. Will work with any urethane clear or single stage 2K colors. MELT AWAY is packed in aerosols, eliminating the need of using an extra spray gun. Will not haze the edge area, and will reduce the need of buffing in the blend area.

PHYSICAL PROPERTIES

Color	Transparent
Pot Life	n/a
Flash Point	-156°F
Evaporation Rate	Propatent: Faster Than Ether Solvent: Slower Than Ether
Vapor Density	Propatent: Is Lighter Than Air Solvent: Is Heavier Than Air
% Volatile by Volume	100%
VOC Information	6.36 lb/gal



APPLICATION



Spray 1 to 2 light coats (as needed) of MELT AWAY, at the edge of the urethane clear or single stage 2K color. Allow 1 to 2 minutes flash time in between sprays.

PRODUCT FEATURES

- * Bleeds in Overspray
- * No Clearcoat Pullbacks
- * Does Not Haze Feather Edge
- * Easy to Use
- * Eliminates the Need of a Spray Gun
- * Facilitates Buffing in Blend- ing Areas.

PRODUCT SAFETY INFORMATION



Before using any AXIS Product, be sure to read all safety directions and warnings. WEAR PROPERLY FITTED AIR PURIFYING RESPIRATOR with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A), eye protection, gloves and protective clothing during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air purifying respirator fit is not possible, wear a positive-pressure, supplied air respirator (NIOSH TC-19). In all cases follow respirator manufacturer's directions for respirator use. When mixed, also contains Isocyanate. Do not permit anyone without protection in the painting area. FOR USE ONLY BY TRAINED PROFESSIONALS. Not for sale to or use by the general public. For more information CONSULT MATERIAL SAFETY DATA SHEET.

For more detailed recommendations, please contact your local Axis Performance Coatings distributor. These products may require several components and must be mixed properly to comply with V.O.C. regulations. These products are not recommended as part of a multi-coat system if the V.O.C. exceeds local, state or Federal regulations.

Limited Warranty

The technical data and suggestions for use contained in this document are true and correct to the best of our knowledge at the date of issuance. The statements of this document do not constitute a warranty, expressed or implied, as to the performance of these products. Since Vogel Automotive Coatings does not control the application of its products, or the condition of the surfaces to which they are applied, Vogel Automotive Coatings liability will under no circumstances exceed replacement of the product.

