

## SLICK & QUICK 2

### PRODUCT FEATURES

- Fast Drying
- Easy to Sand and Buff
- Compatible with any Base-coat
- Excellent Spot and Panel Clear



### AVAILABILITY

Clear (Part A)		Unit	Per Case	Activator (Part B)		Unit	Per Case
2101	Slick & Quick 2	GAL	2	2184	Medium Activator	QT	4
2104	Slick & Quick 2	QT	6	2186	Medium Activator	HP	6
				2194	Slow Activator	QT	4
				2196	Slow Activator	HP	6

### PHYSICAL PROPERTIES

<b>Color</b>	Transparent	<b>Weight Solids (RTS)</b>	27.06%
<b>Pot Life</b>	4 hours	<b>Theoretical Coverage @ 1 mil (A+B)</b>	389.2 sq ft
<b>Flash Point</b>	1°F	<b>Gloss 20°/60°</b>	80GU "Gloss Units" / 90GU "Gloss Units"
<b>Dry Film Build</b>	2.2 to 2.5 mils	<b>Inter Coat Adhesion</b>	Excellent
<b>Sprayable Viscosity (RTS)</b>	15-17" #2 Zahn Cup	<b>Reparability Catalyzed</b>	Excellent
<b>VOC (RTS)</b>	2.1 (lb/gal)		
<b>Humidity Resistant</b>	Excellent		

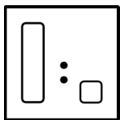
### DRY TIMES @ 70°F



Air Dry		Force Dry
Dust Free	5 to 15 minutes	Not recommended
Flash	Until Hand Slick (approximately 5 to 15 min).	
Print Free	8 hours	
Sand & Buff	8 to 12 hours	

**Note:** All tests are performed at 70°F, higher temperatures will provide faster buffing times.

### MIX RATIO



**4** Parts Clear  
**1** Part Activator  
SLICK & QUICK 2  
Activator (see availability table for options)

**Note** Reduce as necessary with ALR-065 Series Urethane Reducer to improve flow. Do not add more than 5% by volume of urethane reducer.

### COLD SHOP CONDITIONS

For maximum performance, vehicle should be kept above 70°F. Temperatures below 60°F will severely retard dry times and through cure. One-half (½) fluid ounces of AXIS 2K PERFORMANCE ACCELERATOR per mixed quart may be added to improve cure response in adverse facility conditions.

### SPRAY GUN SETUP



Gravity or Siphon Feed HVLP	1.3 to 1.4 mm	7-10 PSI
Conventional	1.3 to 1.4 mm	45-55 PSI

### SPRAY GUN ADJUSTMENT

- Adjust the material flow according to product viscosity.
- Fully close the material flow knob then turn knob counter clockwise two full turns. Open or close knob 1/4 of a turn at a time until desired atomization and pattern width is achieved. Secure by means of counter nut.

**Note:** Proper spray gun adjustment will determine the final finish, improper adjustment may cause orange peel, runs, poor drying and poor adhesion just to name a few.

## SURFACE PREPARATION



Follow all procedures from your basecoat manufacturer for surface preparation, dry and recoat times. DO NOT DEVIATE FROM THESE RECOMMENDATIONS.

## ACTIVATOR SELECTOR

Temperature Range	Recommended Activator	
	2184/2186	2194/2196
60-75°F	Yes	
75-85°F	Yes	Yes
80°F or more		Yes

## GENERAL INFORMATION

- Always consider the following when choosing an activator: the size of the vehicle (is it a bus or a fender?), the temperature, humidity and air movement.
- Do not combine slow reducers with fast activators; this combination may cause solvent pop.
- Always follow the recommendations on the table above when selecting an activator/reducer combina-

## APPLICATION



Apply three medium wet coats from a distance of 6 to 8 inches; allow coats to become hand slick (approx. 5 - 15 min) before applying the next coat. Apply all coats within 1½ hour.

## EQUIPMENT CLEANING

Clean equipment with a compliant solvent. Refer to appropriate Air Quality District requirements for proper use of equipment and solvents. Do not leave catalyzed product in the gun more than 2 hours.

## PRODUCT SAFETY INFORMATION

Before using any AXIS Product, be sure to read all safety directions and warnings. WEAR PROPERLY FITTED AIR PURIFYING RESPIRATOR with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A), eye protection, gloves and protective clothing during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air purifying respirator fit is not possible, wear a positive-pressure, supplied air respirator (NIOSH TC-19). In all cases follow respirator manufacturer's directions for respirator use. When mixed, also contains Isocyanate. Do not permit anyone without protection in the painting area. FOR USE ONLY BY TRAINED PROFESSIONALS. Not for sale to or use by the general public. For more information CONSULT MATERIAL SAFETY DATA SHEET.