



TECHNICAL DATA SHEET  
**50 STATE 1K SEALER GRAY**  
**APR-12411-1G & APR-12411-4G**

**Description**

APR-12411 1K NON-SANDING PRIMER/SEALER is a super smooth, one component primer Sealer. It can be used on all previously coated metal surfaces to provide a uniform surface prior to topcoat. 1K NON-SANDING PRIMER/SEALER has tremendous adhesion and excellent color holdout. Ready to spray; no mixing required. Pour unused sealer back in the can for future use.



**Use suitable respiratory protection**  
Axis recommends to use fresh air supply respirator



**Ready-to-Spray**  
Mix thoroughly before each use. **DO NOT LEAVE IN MIXING BANK**



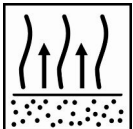
**HVLP gravity**                      1.3mm – 1.4mm 8-10 psi at fluid tip  
Check gun manufacturer specification

Wash area with soap and water, then thoroughly clean with wax and grease remover Sand surface with 400-600 grit sandpaper.

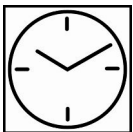
Re-clean area with wax and grease remover before applying



**1 Coat**



**Before top coat: 30 minutes at 75°F (23.9°C)**



**N/A**

**MANUFACTURED FOR / FABRICADO PARA:**



TECHNICAL DATA SHEET  
**50 STATE 1K SEALER GRAY**  
**APR-12411-1G & APR-12411-4G**

**Description**

APR-12411 1K NON-SANDING PRIMER/SEALER is a super smooth, one component primer Sealer. It can be used on all previously coated metal surfaces to provide a uniform surface prior to topcoat. 1K NON-SANDING PRIMER/SEALER has tremendous adhesion and excellent color holdout. Ready to spray; no mixing required. Pour unused sealer back in the can for future use.

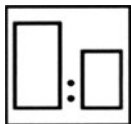
**Product and additives**

**Product:** 1K NON-SANDING PRIMER/SEALER  
**Additives** - 5-10% reducer if needed

**Suitable surfaces**

- Existing finishes that have been sanded and degreased. In the case of spot repairs and blending.
- Properly cleaned plastic and rubber parts

**Mixing ratios**



RTS

**Optional Ratio**  
**5% Urethane Reducer**

**Potlife**

N/A

**Spray gun and pressure**

	<b>Fluid Tip</b>	<b>Spraying Pressure</b>
HVLP Gravity	0.055"-0.059" (1.3 - 1.5 mm)	8 – 10 psi at cap (0 .65 – 0.8 bar at cap)

**Application method**

Apply 1 single wet coat.

**Recoatability**

N/A

**Film thickness**

1.0–1.2 mils per single coat

**Coverage rate**

Coverage 481 sq. ft. / gal @ 1 mil

**MANUFACTURED FOR / FABRICADO PARA:**



TECHNICAL DATA SHEET  
**50 STATE 1K SEALER GRAY  
APR-12411-1G & APR-12411-4G**

**VOC / Regulatory information**

**Notice:** Do not handle until the Safety Data Sheets have been read and understood. Regulations require that all employees be trained on Safety Data Sheets for all chemicals with which they come in contact. The manufacturer recommends the use of an air-supplied respirator when exposed to vapors or spray mist.

**HEALTH & SAFETY**

**See Safety Data Sheet and labels for additional safety information and handling instructions.**

- The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels and SDSs of all component, since the mixture will have the hazards of all its parts.
- Improper handling and use, for example, poor spray technique, inadequate engineering controls, and/or lack of Personal Protective Equipment (PPE), may result in hazardous conditions or injury.
- Follow spray equipment manufacturer's instructions to prevent personal injury or fire.
- Provide adequate ventilation for health and fire hazard control.
- Follow company, product SDS and respirator manufacturer's recommendations for selection and proper use of respiratory protection. Be sure employees are adequately trained on the safe use of respirators per company and regulatory requirements.
- Wear appropriate PPE such as eye and skin protection. In the event of injury, see first aid procedures on SDS.
- Always observe all applicable precautions and follow good safety and hygiene practice.

**Revision Date:** January 13th 2020

**MANUFACTURED FOR / FABRICADO PARA:**

Axis™ - Liberty Bell Equipment Corp. 810 N. Jefferson Ave. St. Louis, MO 63106 Phone/Teléfono (888) 646-1400 [www.axiscoatings.com](http://www.axiscoatings.com)