



TECHNICAL DATA SHEET

**VERSA II HB 2K - GRAY**  
APR12610-1/APR12610-4

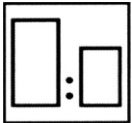
**Description**

Versa II HB 2K - Gray is an economical, quick drying two component urethane primer-surfacer. APR12610 has medium to heavy build properties yielding excellent filling and surfacing results.



**Use suitable respiratory protection**

Axis recommends to use fresh air supply respirator  
Shake well before mixing



4            Versa II HB 2K - Gray  
1            Versa II HB 2K - Activator



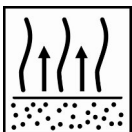
Gravity spray gun set-up:  
1.6 - 1.8 mm

Application pressure:  
8-10 PSI at air cap

Check gun manufacturer specification



2 - 3 wet coat



Between coats:  
10 - 15 minutes



1.5 - 2 hours

Read complete TDS for detailed product information

MANUFACTURED FOR / FABRICADO PARA:



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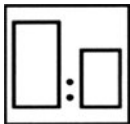
**Product and additives**

- Product:** - Versa II HB 2K - Gray (APR12610)  
**Activators:** - Versa II HB 2K - Activator ( BPR12601)  
**Additives** - Urethane Reducer @ 10% (for normal build)

**Suitable surfaces**

1. Properly cleaned and sanded OEM finishes
2. Properly cleaned and sanded, cured aftermarket finishes
3. Properly cleaned and sanded SMC and fiberglass
4. Autobody fillers
5. Self-Etching

**Mixing ratios**



- 4 Versa II HB 2K - Gray  
1 Versa II HB 2K - Activator

**Potlife**

1- hr (70°F)

**Spray gun and pressure**

	Fluid Tip	Spraying Pressure
HVLP Gravity	.66 - .70 (1.6- 1.8 mm)	8 – 10 psi at cap (0 .65 – 0.8 bar at cap)

**Application method**

Apply 2-3 wet coats

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### VERSA II HB 2K - GRAY APR12610-1/APR12610-4

#### Flash times

Flash Time between coats      10-15 minutes

#### Film thickness

2 mils per coat

#### Features:

1. Excellent build and filling properties
2. Excellent solvent resistance for superb color holdout
3. Excellent chip resistance
4. Sands and featheredges easily
5. National Rule VOC compliant

#### VOC / Regulatory information

**Notice:** Do not handle until the Safety Data Sheets have been read and understood. Regulations require that all employees be trained on Safety Data Sheets for all chemicals with which they come in contact. The manufacturer recommends the use of an air- supplied respirator when exposed to vapors or spray mist.

#### HEALTH & SAFETY

See Safety Data Sheet and labels for additional safety information and handling instructions.

- The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels and SDSs of all component, since the mixture will have the hazards of all its parts.
- Improper handling and use, for example, poor spray technique, inadequate engineering controls, and or lack of Personal Protective Equipment (PPE), may result in hazardous conditions or injury.
- Follow spray equipment manufacturer's instructions to prevent personal injury or fire.
- Provide adequate ventilation for health and fire hazard control.
- Follow company, product SDS and respirator manufacturer's recommendations for selection and proper use of respiratory protection. Be sure employees are adequately trained on the safe use of respirators per company and regulatory requirements.
- Wear appropriate PPE such as eye and skin protection. In the event of injury, see first aid procedures on SDS.
- Always observe all applicable precautions and follow good safety and hygiene practice.

Revision Date: June 3<sup>rd</sup> 2019

MANUFACTURED FOR / FABRICADO PARA:

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