



## TECHNICAL DATA SHEET

### EURO 2:1 50 STATE ACL7000-5L/ACL7000-4

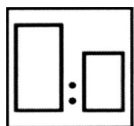
#### Description

Euro 2:1 50 State is an economical acrylic urethane clearcoat designed for universal use. This clear is a medium-solids clear that works well in air dry or baking applications. Excellent gloss and durability.



#### Use suitable respiratory protection

Axis recommends to use fresh air supply respirator  
Shake well before mixing



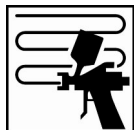
2 Euro 2:1 50 State  
1 Euro 2:1 - 50 State Act.

Activators: Fast (BCL7001), Medium (BCL7002), or Slow (BCL7003)

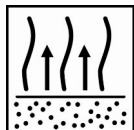


Gravity spray gun set-up:  
1.3 - 1.6 mm

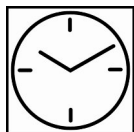
Application pressure:  
8-10 PSI at the air cap  
Check gun manufacturer specification



2 full wet coat



Between coats:  
10 - 15 Minutes



8 - 12 hours (air dry)  
30 Minutes (baked @ 140°F)

Recommended: 2 mm DFT for UV Protection

Read complete TDS for detailed product information

MANUFACTURED FOR / FABRICADO PARA:

Axis™ - Liberty Bell Equipment Corp. 810 N. Jefferson Ave. St. Louis, MO 63106 Phone/Teléfono (888) 646-1400 [www.axiscoatings.com](http://www.axiscoatings.com)



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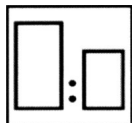
#### Product and additives

- Product:** - Euro 2:1 50 State (ACL7000)
- Activators:** - Euro 2:1 - Fast 50 State (BCL7001), Euro 2:1 - Med 50 State (BCL7002), Euro 2:1 - Slow 50 State (BCL7003)

#### Basecoat

- Acrylic or polyester basecoats
- Waterborne basecoat systems
- Activated polyurethane enamel (must be cured at least 8 hours)
- Activated acrylic urethane enamel (must be cured at least 8 hours)
- Existing finishes that have been sanded and degreased. In the case of spot repairs and blending.

#### Mixing Instructions



- 2 - Euro 2:1 50 State (ACL7000)
- 1 - Activator

**Activators:** Euro 2:1 - Fast 50 State (BCL7001), Euro 2:1 - Med 50 State (BCL7002), Euro 2:1 - Slow 50 State (BCL7003)

#### Application method

Apply 2 full wet coats

#### Dry Times

##### AIR DRY

- |                      |                    |
|----------------------|--------------------|
| Flash between coats: | 10-15 minutes      |
| Dust Free:           | 10 minutes         |
| Air Dry:             | 8-12 hours         |
| Force Dry:           | 30 minutes @ 140 F |

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### EURO 2:1 50 STATE ACL7000-5L/ACL7000-4

#### Technical Data

Color	Clear
Pot Life	30 - 45 mins @ 72°F/22.2°C, 50% RH
Shelf Life:	One Year (unopened)
Recommended:	2 mm DFT for UV Protection

#### VOC / Regulatory information

**Notice:** Do not handle until the Safety Data Sheets have been read and understood. Regulations require that all employees be trained on Safety Data Sheets for all chemicals with which they come in contact. The manufacturer recommends the use of an air- supplied respirator when exposed to vapors or spray mist.

#### HEALTH & SAFETY

##### See Safety Data Sheet and labels for additional safety information and handling instructions.

- The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels and SDSs of all component, since the mixture will have the hazards of all its parts.
- Improper handling and use, for example, poor spray technique, inadequate engineering controls, and or lack of Personal Protective Equipment (PPE), may result in hazardous conditions or injury.
- Follow spray equipment manufacturer's instructions to prevent personal injury or fire.
- Provide adequate ventilation for health and fire hazard control.
- Follow company, product SDS and respirator manufacturer's recommendations for selection and proper use of respiratory protection. Be sure employees are adequately trained on the safe use of respirators per company and regulatory requirements.
- Wear appropriate PPE such as eye and skin protection. In the event of injury, see first aid procedures on SDS.
- Always observe all applicable precautions and follow good safety and hygiene practice.

Revision Date: June 3<sup>rd</sup> 2019

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