Axis

SAFETY DATA SHEET

SLOW PRODUCTION II ACTIVATOR

1. Identification

Product identifier

Other means of identification

Product code

Restrictions No other uses are advised.

Manufacturer/Importer/Supplier/Distributor information

Company name Liberty Bell Equipment Corp.

Address 810 N. Jefferson Ave. St. Louis, MO 63106

United States

BCL3424

Telephone (888) 646-1400

Website www.axiscoatings.com
EMERGENCY PHONE 24 Hrs. 800-424-9300 ChemTrec

2. Hazard(s) identification

Physical hazardsFlammable liquidsCategory 2

Health hazards Acute toxicity, oral Category 4

Acute toxicity, dermal Category 4
Acute toxicity, inhalation Category 3
Skin corrosion/irritation Category 2

Serious eye damage/eye irritation Category 2B
Sensitization, respiratory Category 1
Sensitization, skin Category 1
Germ cell mutagenicity Category 1B

Carcinogenicity Category 1B
Reproductive toxicity Category 2
Aspiration hazard Category 1

Environmental hazards Hazardous to the aquatic environment, acute Category 3

hazard

Hazardous to the aquatic environment,

long-term hazard

Not classified.

OSHA defined hazards

Label elements





Signal word Danger

Hazard statement Highly flammable liquid and vapor. Harmful if swallowed. May be fatal if swallowed and enters

airways. Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes eye irritation. Toxic if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause genetic defects. May cause cancer. Suspected of damaging fertility or the unborn child. Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

Category 3

Precautionary statement

Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection. In case of inadequate ventilation wear respiratory protection.

Response

If swallowed: Immediately call a poison center/doctor. Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical advice/attention. Call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. If experiencing respiratory symptoms: Call a poison center/doctor. Take off contaminated clothing and wash it before reuse. In case of fire: Use appropriate media to extinguish.

Storage

Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)

Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.

Supplemental information

75.63% of the mixture consists of component(s) of unknown acute oral toxicity. 86% of the mixture consists of component(s) of unknown acute dermal toxicity. 54.38% of the mixture consists of component(s) of unknown acute inhalation toxicity. 90.82% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 85.65% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Hexamethylene Diisocyanate		28182-81-2	20 - < 30
2-Butoxyethylacetate		112-07-2	10 - < 20
Solvent Naphtha, petroleum, light aromatic		64742-95-6	10 - < 20
Tert Butyl Acetate		540-88-5	10 - < 20
Trimethyl Benzene		25551-13-7	5 - < 10
BUTYL ACETATE		123-86-4	3 - < 5
Trimetyl Benzene		95-63-6	3 - < 5
1,2,3-trimethylbenzene		526-73-8	1 - < 3
1,3,5-Trimethylbenzene		108-67-8	1 - < 3
BENZENE,1-METHYLETHYL-		98-82-8	< 1
BENZENE, DIMETHYL		1330-20-7	< 0.2
Butyl Cellosolve/Glycol Ether EB		111-76-2	< 0.2
2,4,4-trimethylpent-1-ene		107-39-1	< 0.1
Isophorone Diisocyanate Regulatory		4098-71-9	< 0.1
tert-Butyl Alcohol		75-65-0	< 0.1

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a poison center or doctor/physician.

Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. Get medical advice/attention if you feel unwell. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

Eye contact

Ingestion

Most important symptoms/effects, acute and delayed

Indication of immediate medical attention and special treatment needed

General information

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Aspiration may cause pulmonary edema and pneumonitis. Headache. Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Difficulty in breathing. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

Take off all contaminated clothing immediately. IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Alcohol resistant foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Water. Do not use water jet as an extinguisher, as this will spread the fire.

Unsuitable extinguishing media

Specific hazards arising from the chemical

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Fire fighting equipment/instructions

Specific methods
General fire hazards

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Use standard firefighting procedures and consider the hazards of other involved materials.

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Highly flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Use water spray to reduce vapors or divert vapor cloud drift. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not taste or swallow. Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Components	Туре	Value	
BENZENE, DIMETHYL (CAS 1330-20-7)	PEL	435 mg/m3	
		100 ppm	
BENZENE,1-METHYLETHY L- (CAS 98-82-8)	PEL	245 mg/m3	
		50 ppm	
BUTYL ACETATE (CAS 123-86-4)	PEL	710 mg/m3	
		150 ppm	
Butyl Cellosolve/Glycol Ether EB (CAS 111-76-2)	PEL	240 mg/m3	
		50 ppm	
Tert Butyl Acetate (CAS 540-88-5)	PEL	950 mg/m3	
		200 ppm	
tert-Butyl Alcohol (CAS 75-65-0)	PEL	300 mg/m3	
		100 ppm	
US. ACGIH Threshold Limit Values			
Components	Туре	Value	
1,2,3-trimethylbenzene (CAS 526-73-8)	TWA	25 ppm	

US. ACGIH Threshold Limit Values			
Components	Туре	Value	
1,3,5-Trimethylbenzene (CAS 108-67-8)	TWA	25 ppm	
2-Butoxyethylacetate (CAS 112-07-2)	TWA	20 ppm	
BENZENE, DIMETHYL (CAS 1330-20-7)	STEL	150 ppm	
,	TWA	100 ppm	
BENZENE,1-METHYLETHY L- (CAS 98-82-8)	TWA	50 ppm	
BUTYL ACETATE (CAS 123-86-4)	STEL	150 ppm	
·	TWA	50 ppm	
Butyl Cellosolve/Glycol Ether EB (CAS 111-76-2)	TWA	20 ppm	
Isophorone Diisocyanate Regulatory (CAS 4098-71-9)	TWA	0.005 ppm	
Tert Butyl Acetate (CAS 540-88-5)	STEL	150 ppm	
	TWA	50 ppm	
tert-Butyl Alcohol (CAS 75-65-0)	TWA	100 ppm	
Trimethyl Benzene (CAS 25551-13-7)	TWA	25 ppm	
Trimetyl Benzene (CAS 95-63-6)	TWA	25 ppm	
US. NIOSH: Pocket Guide to Chemica	l Hazards		
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Components	Туре	Value	
1,2,3-trimethylbenzene (CAS 526-73-8)	Type TWA	Value 125 mg/m3	
1,2,3-trimethylbenzene			
1,2,3-trimethylbenzene		125 mg/m3 25 ppm 125 mg/m3	
1,2,3-trimethylbenzene (CAS 526-73-8) 1,3,5-Trimethylbenzene	TWA	125 mg/m3 25 ppm	
1,2,3-trimethylbenzene (CAS 526-73-8) 1,3,5-Trimethylbenzene	TWA	125 mg/m3 25 ppm 125 mg/m3	
1,2,3-trimethylbenzene (CAS 526-73-8) 1,3,5-Trimethylbenzene (CAS 108-67-8) 2-Butoxyethylacetate (CAS	TWA	125 mg/m3 25 ppm 125 mg/m3 25 ppm	
1,2,3-trimethylbenzene (CAS 526-73-8) 1,3,5-Trimethylbenzene (CAS 108-67-8) 2-Butoxyethylacetate (CAS	TWA	125 mg/m3 25 ppm 125 mg/m3 25 ppm 33 mg/m3	
1,2,3-trimethylbenzene (CAS 526-73-8) 1,3,5-Trimethylbenzene (CAS 108-67-8) 2-Butoxyethylacetate (CAS 112-07-2) BENZENE, DIMETHYL	TWA TWA	125 mg/m3 25 ppm 125 mg/m3 25 ppm 33 mg/m3 5 ppm	
1,2,3-trimethylbenzene (CAS 526-73-8) 1,3,5-Trimethylbenzene (CAS 108-67-8) 2-Butoxyethylacetate (CAS 112-07-2) BENZENE, DIMETHYL	TWA TWA	125 mg/m3 25 ppm 125 mg/m3 25 ppm 33 mg/m3 5 ppm 655 mg/m3	
1,2,3-trimethylbenzene (CAS 526-73-8) 1,3,5-Trimethylbenzene (CAS 108-67-8) 2-Butoxyethylacetate (CAS 112-07-2) BENZENE, DIMETHYL	TWA TWA TWA STEL	125 mg/m3 25 ppm 125 mg/m3 25 ppm 33 mg/m3 5 ppm 655 mg/m3 150 ppm	
1,2,3-trimethylbenzene (CAS 526-73-8) 1,3,5-Trimethylbenzene (CAS 108-67-8) 2-Butoxyethylacetate (CAS 112-07-2) BENZENE, DIMETHYL	TWA TWA TWA STEL	125 mg/m3 25 ppm 125 mg/m3 25 ppm 33 mg/m3 5 ppm 655 mg/m3 150 ppm 435 mg/m3	
1,2,3-trimethylbenzene (CAS 526-73-8) 1,3,5-Trimethylbenzene (CAS 108-67-8) 2-Butoxyethylacetate (CAS 112-07-2) BENZENE, DIMETHYL (CAS 1330-20-7)	TWA TWA TWA STEL TWA	125 mg/m3 25 ppm 125 mg/m3 25 ppm 33 mg/m3 5 ppm 655 mg/m3 150 ppm 435 mg/m3 100 ppm	
1,2,3-trimethylbenzene (CAS 526-73-8) 1,3,5-Trimethylbenzene (CAS 108-67-8) 2-Butoxyethylacetate (CAS 112-07-2) BENZENE, DIMETHYL (CAS 1330-20-7)	TWA TWA TWA STEL TWA	125 mg/m3 25 ppm 125 mg/m3 25 ppm 33 mg/m3 5 ppm 655 mg/m3 150 ppm 435 mg/m3 100 ppm 245 mg/m3	
1,2,3-trimethylbenzene (CAS 526-73-8) 1,3,5-Trimethylbenzene (CAS 108-67-8) 2-Butoxyethylacetate (CAS 112-07-2) BENZENE, DIMETHYL (CAS 1330-20-7) BENZENE,1-METHYLETHY L- (CAS 98-82-8) BUTYL ACETATE (CAS	TWA TWA TWA STEL TWA TWA	125 mg/m3 25 ppm 125 mg/m3 25 ppm 33 mg/m3 5 ppm 655 mg/m3 150 ppm 435 mg/m3 100 ppm 245 mg/m3 50 ppm	
1,2,3-trimethylbenzene (CAS 526-73-8) 1,3,5-Trimethylbenzene (CAS 108-67-8) 2-Butoxyethylacetate (CAS 112-07-2) BENZENE, DIMETHYL (CAS 1330-20-7) BENZENE,1-METHYLETHY L- (CAS 98-82-8) BUTYL ACETATE (CAS	TWA TWA TWA STEL TWA TWA	125 mg/m3 25 ppm 125 mg/m3 25 ppm 33 mg/m3 5 ppm 655 mg/m3 150 ppm 435 mg/m3 100 ppm 245 mg/m3 50 ppm 950 mg/m3	
1,2,3-trimethylbenzene (CAS 526-73-8) 1,3,5-Trimethylbenzene (CAS 108-67-8) 2-Butoxyethylacetate (CAS 112-07-2) BENZENE, DIMETHYL (CAS 1330-20-7) BENZENE,1-METHYLETHY L- (CAS 98-82-8) BUTYL ACETATE (CAS	TWA TWA TWA STEL TWA TWA STEL	125 mg/m3 25 ppm 125 mg/m3 25 ppm 33 mg/m3 5 ppm 655 mg/m3 150 ppm 435 mg/m3 100 ppm 245 mg/m3 50 ppm 950 mg/m3	
1,2,3-trimethylbenzene (CAS 526-73-8) 1,3,5-Trimethylbenzene (CAS 108-67-8) 2-Butoxyethylacetate (CAS 112-07-2) BENZENE, DIMETHYL (CAS 1330-20-7) BENZENE,1-METHYLETHY L- (CAS 98-82-8) BUTYL ACETATE (CAS	TWA TWA TWA STEL TWA TWA STEL	125 mg/m3 25 ppm 125 mg/m3 25 ppm 33 mg/m3 5 ppm 655 mg/m3 150 ppm 435 mg/m3 100 ppm 245 mg/m3 50 ppm 950 mg/m3 200 ppm 710 mg/m3	

US. NIOSH: Pocket Guide to Che Components	Туре	Value	
Isophorone Diisocyanate Regulatory (CAS 4098-71-9)	STEL	0.18 mg/m3	
		0.02 ppm	
	TWA	0.045 mg/m3	
		0.005 ppm	
Tert Butyl Acetate (CAS 540-88-5)	TWA	950 mg/m3	
		200 ppm	
tert-Butyl Alcohol (CAS 75-65-0)	STEL	450 mg/m3	
		150 ppm	
	TWA	300 mg/m3	
		100 ppm	
Trimethyl Benzene (CAS 25551-13-7)	TWA	125 mg/m3	
		25 ppm	
Trimetyl Benzene (CAS 95-63-6)	TWA	125 mg/m3	
		25 ppm	
US. Workplace Environmental Ex	posure Level (WEEL) Guides		
Components	Туре	Value	
2,4,4-trimethylpent-1-ene (CAS 107-39-1)	TWA	344 mg/m3	
		75 ppm	

Biological limit values

ACGIH Biological Exposu Components	ure Indices Value	Determinant	Specimen	Sampling Time	
BENZENE, DIMETHYL (CAS 1330-20-7)	1.5 g/g	Methylhippuric acids	Creatinine in urine	*	
Butyl Cellosolve/Glycol Ether EB (CAS 111-76-2)	200 mg/g	Butoxyacetic acid (BAA), with hydrolysis	Creatinine in urine	*	

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* - For sampling details, please see the source document.	
posure guidelines	
US - California OELs: Skin designation	
BENZENE,1-METHYLETHYL- (CAS 98-82-8) Butyl Cellosolve/Glycol Ether EB (CAS 111-76-2) Isophorone Diisocyanate Regulatory (CAS 4098-71-9) US - Minnesota Haz Subs: Skin designation applies	Can be absorbed through the skin. Can be absorbed through the skin. Can be absorbed through the skin.
BENZENE,1-METHYLETHYL- (CAS 98-82-8) Butyl Cellosolve/Glycol Ether EB (CAS 111-76-2) Isophorone Diisocyanate Regulatory (CAS 4098-71-9) US - Tennessee OELs: Skin designation	Skin designation applies. Skin designation applies. Skin designation applies.
BENZENE,1-METHYLETHYL- (CAS 98-82-8) Butyl Cellosolve/Glycol Ether EB (CAS 111-76-2) Isophorone Diisocyanate Regulatory (CAS 4098-71-9) US NIOSH Pocket Guide to Chemical Hazards: Skin design	Can be absorbed through the skin. Can be absorbed through the skin. Can be absorbed through the skin. nation
BENZENE,1-METHYLETHYL- (CAS 98-82-8) Butyl Cellosolve/Glycol Ether EB (CAS 111-76-2) Isophorone Diisocyanate Regulatory (CAS 4098-71-9) US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1	Can be absorbed through the skin. Can be absorbed through the skin. Can be absorbed through the skin. 1910.1000)
BENZENE,1-METHYLETHYL- (CAS 98-82-8) Butyl Cellosolve/Glycol Ether EB (CAS 111-76-2)	Can be absorbed through the skin. Can be absorbed through the skin.

Appropriate engineering

controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.









General hygiene considerations

Observe any medical surveillance requirements. When using do not smoke. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state Liquid.

Form Liquid.

Color Not available.

Odor Not available.
Odor threshold Not available.
pH Not available.

Melting point/freezing point -102.6 °F (-74.78 °C) estimated Initial boiling point and boiling 208 °F (97.78 °C) estimated

range

Flash point 39.0 °F (3.9 °C) estimated

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower 1.5 % es

10/1

1.5 % estimated

(%)

Flammability limit - upper

(%)

Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure 14.85 hPa estimated

Vapor densityNot available.Relative densityNot available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperature 608 °F (320 °C) estimated

Decomposition temperature Not available. **Viscosity** Not available. Other information

Density 1.00 g/cm3 estimated

Explosive properties Not explosive.

Flammability class Flammable IB estimated

Oxidizing properties Not oxidizing.

Percent volatile 13.95 % estimated

Specific gravity 1 estimated

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous Hazardous polymerization does not occur.

reactions

Conditions to avoid Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid

temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials Strong oxidizing agents. Nitrates.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Toxic if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin contact Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction.

Eye contact Causes eye irritation.

Ingestion Harmful if swallowed. Droplets of the product aspirated into the lungs through ingestion or

vomiting may cause a serious chemical pneumonia.

Symptoms related to the physical, chemical and toxicological characteristics

Aspiration may cause pulmonary edema and pneumonitis. Headache. Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Difficulty in breathing. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity May be fatal if swallowed and enters airways. Toxic if inhaled. Harmful in contact with skin.

Components Species Test Results

1,2,3-trimethylbenzene (CAS 526-73-8)

Acute Oral

LD50 Rat 8970 mg/kg

1,3,5-Trimethylbenzene (CAS 108-67-8)

Acute Oral

LD50 Rat 8970 mg/kg

2-Butoxyethylacetate (CAS 112-07-2)

<u>Acute</u>

Oral

LD50 Rat 2400 mg/kg

BENZENE, DIMETHYL (CAS 1330-20-7)

<u>Acute</u>

Dermal

LD50 Rabbit > 43 g/kg

Inhalation

LC50 Rat 6350 mg/l, 4 Hours

Components Species Test Results

BENZENE,1-METHYLETHYL- (CAS 98-82-8)

<u>Acute</u>

Inhalation

LC50 Mouse 24.7 mg/l, 2 Hours

BUTYL ACETATE (CAS 123-86-4)

Acute Inhalation

LC50 Wistar rat 160 mg/l, 4 Hours

Oral

LD50 Rat 14000 mg/kg

Isophorone Diisocyanate Regulatory (CAS 4098-71-9)

<u>Acute</u>

Dermal

LD50 Rat 1060 mg/kg

Oral

LD50 Rat > 1000 mg/kg

Trimethyl Benzene (CAS 25551-13-7)

<u>Acute</u>

Oral

LD50 Rat 8970 mg/kg

Trimetyl Benzene (CAS 95-63-6)

Acute Dermal

LD50 Rabbit > 3160 mg/kg

Oral

LD50 Rat 6 g/kg

Skin corrosion/irritation Causes skin irritation.
Serious eye damage/eye Causes eye irritation.

irritation

Respiratory or skin sensitization

Respiratory sensitization May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity May cause genetic defects.

Carcinogenicity May cause cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

BENZENE, DIMETHYL (CAS 1330-20-7)

3 Not classifiable as to carcinogenicity to humans.

BENZENE,1-METHYLETHYL- (CAS 98-82-8) 2B Possibly carcinogenic to humans.

Butyl Cellosolve/Glycol Ether EB (CAS 111-76-2) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

BENZENE,1-METHYLETHYL- (CAS 98-82-8) Reasonably Anticipated to be a Human Carcinogen.

Reproductive toxicity Suspected of damaging fertility or the unborn child.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard May be fatal if swallowed and enters airways.

Chronic effects Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Components **Species Test Results** 1,3,5-Trimethylbenzene (CAS 108-67-8) Aquatic Fish LC50 Goldfish (Carassius auratus) 9.89 - 15.05 mg/l, 96 hours BENZENE, DIMETHYL (CAS 1330-20-7) Aquatic Fish LC50 Bluegill (Lepomis macrochirus) 7.711 - 9.591 mg/l, 96 hours BENZENE, 1-METHYLETHYL- (CAS 98-82-8) Aquatic Crustacea EC50 Brine shrimp (Artemia sp.) 3.55 - 11.29 mg/l, 48 hours Fish LC50 Rainbow trout, donaldson trout 2.7 mg/l, 96 hours (Oncorhynchus mykiss) BUTYL ACETATE (CAS 123-86-4) Aquatic LC50 Fish Fathead minnow (Pimephales promelas) 17 - 19 mg/l, 96 hours Butyl Cellosolve/Glycol Ether EB (CAS 111-76-2) Aquatic Fish LC50 Inland silverside (Menidia beryllina) 1250 mg/l, 96 hours Tert Butyl Acetate (CAS 540-88-5) Aquatic Fish LC50 Fathead minnow (Pimephales promelas) 296 - 362 mg/l, 96 hours tert-Butyl Alcohol (CAS 75-65-0) Aquatic Crustacea EC50 Water flea (Daphnia magna) 4607 - 6577 mg/l, 48 hours Fish LC50 Fathead minnow (Pimephales promelas) 6130 - 6700 mg/l, 96 hours Trimetyl Benzene (CAS 95-63-6) **Aquatic** LC50 Fish Fathead minnow (Pimephales promelas) 7.19 - 8.28 mg/l, 96 hours Persistence and degradability No data is available on the degradability of any ingredients in the mixture. **Bioaccumulative potential** Partition coefficient n-octanol / water (log Kow) 2.4.4-trimethylpent-1-ene 4.55 BENZENE, DIMETHYL 3.12 - 3.2BENZENE.1-METHYLETHYL-3.66

BUTYL ACETATE 1.78 Butyl Cellosolve/Glycol Ether EB 0.83 Tert Butyl Acetate 1.76 tert-Butyl Alcohol 0.35

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the

material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of contents/container in accordance with

local/regional/national/international regulations.

Dispose in accordance with all applicable regulations. Local disposal regulations

D001: Waste Flammable material with a flash point <140 F Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

The following transportation information is provided based on the manufacturer's interpretation of shipping regulations. Each shipper is responsible for identifying, naming, marking, and labeling prior to offering for transport.

DOT

UN number UN1263

UN proper shipping name

Paint related material including paint thinning, drying, removing, or reducing compound

Transport hazard class(es)

3 Class Subsidiary risk 3 Label(s) Packing group Ш

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions

149, B52, IB2, T4, TP1, TP8, TP28

150 Packaging exceptions 173 Packaging non bulk 242 Packaging bulk

IATA

UN number UN1263

UN proper shipping name

Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid

lacquer base)

Transport hazard class(es)

3 Class Subsidiary risk Ш Packing group **Environmental hazards** No. **ERG Code** 3L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo

aircraft

Allowed with restrictions.

Not established.

Allowed with restrictions. Cargo aircraft only

IMDG

UN number UN1263

UN proper shipping name

PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)

Transport hazard class(es)

Class 3 Subsidiary risk Ш Packing group **Environmental hazards**

Marine pollutant No. **EmS** F-E, S-E

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and

the IBC Code



IATA; IMDG



15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

2,4,4-trimethylpent-1-ene (CAS 107-39-1)	Listed.
2-Butoxyethylacetate (CAS 112-07-2)	Listed.
BENZENE, DIMETHYL (CAS 1330-20-7)	Listed.
BENZENE,1-METHYLETHYL- (CAS 98-82-8)	Listed.
BUTYL ACETATE (CAS 123-86-4)	Listed.
Butyl Cellosolve/Glycol Ether EB (CAS 111-76-2)	Listed.
Tert Butyl Acetate (CAS 540-88-5)	Listed.
tert-Butyl Alcohol (CAS 75-65-0)	Listed.

SARA 304 Emergency release notification

ISOPHORONE DIISOCYANATE (CAS 4098-71-9) 500 LBS OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity (pounds)	Threshold planning quantity (pounds)	Threshold planning quantity, lower value (pounds)	Threshold planning quantity, upper value (pounds)
Isophorone	4098-71-9	500	500		

Diisocyanate Regulatory

SARA 311/312 Hazardous Yes

chemical

Classified hazard categories

Flammable (gases, aerosols, liquids, or solids)

Acute toxicity (any route of exposure)

Skin corrosion or irritation

Serious eye damage or eye irritation Respiratory or skin sensitization

Germ cell mutagenicity Carcinogenicity Reproductive toxicity Aspiration hazard

Hazard not otherwise classified (HNOC)

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.	
2-Butoxyethylacetate	112-07-2	10 - < 20	
BENZENE,1-METHYLETHYL-	98-82-8	< 1	
Trimetyl Benzene	95-63-6	3 - < 5	

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

2-Butoxyethylacetate (CAS 112-07-2) BENZENE, DIMETHYL (CAS 1330-20-7) BENZENE,1-METHYLETHYL- (CAS 98-82-8)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

BUTYL ACETATE (CAS 123-86-4) Low priority

US state regulations

California Proposition 65



WARNING: This product can expose you to BENZENE,1-METHYLETHYL-, which is known to the State of

California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

BENZENE,1-METHYLETHYL- (CAS 98-82-8) Listed: April 6, 2010

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

1,2,3-trimethylbenzene (CAS 526-73-8)

1,3,5-Trimethylbenzene (CAS 108-67-8)

2-Butoxyethylacetate (CAS 112-07-2)

BENZENE, DIMETHYL (CAS 1330-20-7)

BENZENE,1-METHYLETHYL- (CAS 98-82-8)

Butyl Cellosolve/Glycol Ether EB (CAS 111-76-2)

Isophorone Diisocyanate Regulatory (CAS 4098-71-9)

Solvent Naphtha, petroleum, light aromatic (CAS 64742-95-6)

tert-Butyl Alcohol (CAS 75-65-0)

Trimethyl Benzene (CAS 25551-13-7)

Trimetyl Benzene (CAS 95-63-6)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No

Country(s) or region Inventory name On inventory (yes/no)*

Philippines Philippine Inventory of Chemicals and Chemical Substances

(PICCS)

Taiwan Taiwan Chemical Substance Inventory (TCSI)

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

No

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 03-27-2019

Version # 01

Disclaimer Our company cannot anticipate all conditions under which this information and its product, or the

products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to

assume liability for loss, injury, damage or expense due to improper use.